ADVIK	TPM CIRCLE NO :-	09	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
	TPM CIRCLE NAME		LOSS NO./STEP									
Plant : P9	DEPT :	Maint.	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL :	CELL NAME :		MACHINE STAGE:							OPERATION:		

KAIZEN THEME :

Reduce MTTR

KAIZEN IDEA :

Proximity sensor provide

BENCHMARK:	120 MIN
TARGET:	25 Min
KAIZEN START:	01.01.2018
TARGET DATE:	01.01.2018
KAIZEN FINISH:	01.01.2018

TEAM MEMBERS:

Shankar Dutt

PROBLEM PRESENT STATUS :

Before Condition Thread rolling machine slide roller some time getting malufuctoing, due to end limit ,Cut limit switch sometime malufuctoing .limit switch frequently not working.

COUNTERMEASURE:

Now we are provided thread rolling machine limit switch location Proximity sensor ,after installed sensor no malufuctoing and no breakdown this problem .

BENEFITS:-

WHY-WHY ANALYSIS:

WHY :- MTTR time more.
WHY :- Problem facing limit switch malufuctoing.
WHY :- Limit switch frequently faulty.

BEFORE	AFTER

KAIZEN SUSTAINANCE

WHAT TO DO:
HOW TO DO:
FREQUENCY:

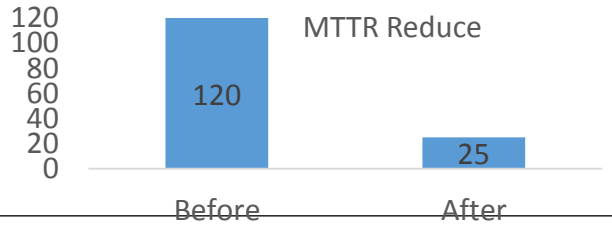
SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR.NO.	CELL/ PRODUCT	TDC	RESP.	STATUS

ROOT CAUSE:-

Limit switch frequently faulty.

RESULTS:



HD SCOPE INFORMATION IN OTHER PLANT

SR.NO.	PLANT	WHEN	WHOM	STATUS

REGISTRATION NO.: P9/PM/2018/002

DATE: 14.3.18

REGISTERED BY: Bipin Dixit

MANGERS SIGN: Mr. Anuj Omar