




AD  IK	TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET KAIZEN NO:-				
	TPM CIRCLE NAME :	LOSS NO. / STEP	10												
	DEPT :- Dispatch	RESULT AREA	P	Q	DEF :- A/B/C	C	D	S	M						
CELL :- I	CELL NAME:- Aftermarket	MACHINE / STAGE :- Fuel Cock Assy				OPERATION :- Fuelcock Boxes Aftermarket									
KAIZEN THEME :- Cost Saving		IDEA :- Box size to be reduced													
WIDELY/DEEPLY:-		•COUNTERMEASURE:- •Packing box size reduced .				BENCHMARK		Loss							
PROBLEM / PRESENT STATUS :- Fuel cock packing box cost higher						TARGET.		Benefit							
						KAIZEN START		01.08.17							
						KAIZEN FINISH		13.10.17							
						TEAM MEMBERS:- Mr. Rajesh Chaudhary Mr. Vedpal Mr.Ratnakar Panday									
						BENEFITS :- Cost Saving									
						KAIZEN SUSTENANCE									
WHY WHY ANALYSIS :- Fuel cock packing box cost to higher WHY :- boxes size of the big ROOT CAUSE :- Big box size		RESULT:- Packing cost reduced. <table border="1"> <tr> <td>Before cost</td> <td>After Cost</td> <td>Benefit per Box</td> </tr> <tr> <td>3.44</td> <td>2.65</td> <td>0.79</td> </tr> </table>				Before cost	After Cost	Benefit per Box	3.44	2.65	0.79	WHAT TO DO :- Irreversible. HOW TO DO :- One time activity FREQUENCY :-			
Before cost	After Cost	Benefit per Box													
3.44	2.65	0.79													
REGISTRATION NO&DATE:						COST INCURRED FOR MAKING KAIZEN									
MANAGER'S SIGN :-						MATERIAL COST RS.		LABOUR COST RS.		TOTAL COST RS.					
								0/-							
						SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
						SR. NO.		CELL		TARGET		RESPONSIBILITY		STATUS	
						1		After Market				Rajesh Chaudhary		Done	