
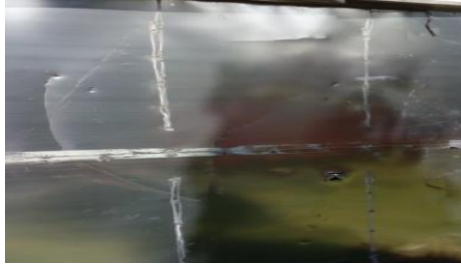




TPM CIRCLE NO :- TPM CIRCLE NAME :		HR & Admin	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T				
			LOSS NO./STEP												
Plant : P14		DEPT : HR	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M				
CELL :		CELL NAME :	M/C STAGE:						OPERATION:						
KAIZEN THEME : To eliminate unsafe storage of House keeping material		KAIZEN IDEA : Provide separate area for house keeping material storage						BENCHMARK:							
								TARGET:							
								KAIZEN START:		10.10.18					
								TARGET DATE:		25.10.18					
PROBLEM PRESENT STATUS : House keeping material is being stored in all corners of shop floor		COUNTERMEASURE: Provided a dedicated area for storage						KAIZEN FINISH:		30.10.18					
								TEAM MEMBERS:		Manash KP					
										Ponnappa ME					
										Subramani G					
WHY-WHY ANALYSIS:		BEFORE			AFTER			BENEFITS:-							
Why1:- :-House keeping material is being stored in all corners of shop floor Why2:- There is no separate place available for storage Why3:- Why4:								Avoided the Productivity Loss KAIZEN SUSTAINANCE WHAT TO DO: Frequent Monitoring HOW TO DO: Through Monthly Audit FREQUENCY: Once in a month							
ROOT CAUSE :- No separate storage place		RESULTS:				SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT									
		<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  Possibility of... Before </div> <div style="text-align: center;">  Loss/Miss Place of Material avoided... After </div> </div>				SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS					
REGISTRATION NO.: P14/SHE/2018/010															
DATE: 23-11-2018															
REGISTERED BY: OMPRAKASH BARIK															
MANGERS SIGN: SUBRAMANI G															
						HD SCOPE INFORMATION IN OTHER PLANT									
						SR. No	Plant	WHEN	WHOM	STATUS					