

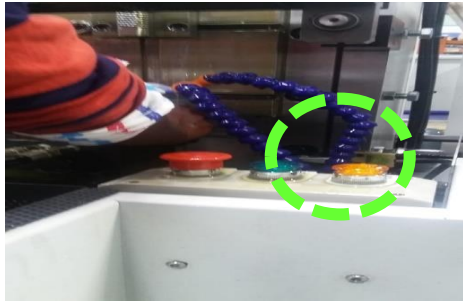




AD  IK		TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET																				
		TPM CIRCLE NAME :		LOSS NO./STEP																													
Plant : P14		DEPT :	Production	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M																					
CELL :	A663	CELL NAME :	Plunger machining		M/C STAGE:	AXISCO			OPERATION:		Broaching																						
KAIZEN THEME :		KAIZEN IDEA :																															
React to Unsafe condition		Clamp and Cycle start button should have safe distance from operator							BENCHMARK:		-----																						
									TARGET:		-----																						
									KAIZEN START:		26.09.18																						
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET DATE:		28.09.18																						
Clamp button was near to operator's hand ..Chance of getting clamp on his hand by default while loading		Interchanged clamp button to have safe distance from operator hand							KAIZEN FINISH:		28.09.18																						
									TEAM MEMBERS:																								
									Mr. Manas		Mr.Satish																						
									Mr.Purushoth																								
									BENEFITS:-		Safe working condition & user friendly																						
WHY-WHY ANALYSIS:		BEFORE				AFTER				KAIZEN SUSTAINANCE																							
Why1:- Chance of getting clamp on operator's hand										WHAT TO DO:																							
Why2:- Operator may press clamp button by default while loading part										It reversible Kaizen..																							
Why3:- Clamp button was near to operator hand										HOW TO DO: -----																							
						FREQUENCY:				One time activity																							
										SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT																							
										<table border="1"> <thead> <tr> <th>SR. NO.</th> <th>CELL/ PRODUCT</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>A663</td> <td>28.09.18</td> <td>Prod</td> <td>Close</td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>				SR. NO.	CELL/ PRODUCT	TDC	RESP.	STATUS	1	A663	28.09.18	Prod	Close										
SR. NO.	CELL/ PRODUCT	TDC	RESP.	STATUS																													
1	A663	28.09.18	Prod	Close																													
ROOT CAUSE		RESULTS:																															
There was no safe distance from operator to clamp button		<div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <div style="border: 1px solid black; padding: 5px; width: 100px;">Unsafe working condition.</div> </div> <div style="text-align: center;">  <div style="border: 1px solid black; padding: 5px; width: 100px;">Safe Working condition.</div> </div> </div>																															
REGISTRATION NO.:	P14/KK/2018/30																																
DATE:	22.10.2018																																
REGISTERED BY:	Mr. Omprakash																																
MANAGER SIGN:	Mr. Manas Kumar Dey																																
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018																																	