	TPM CIRCLE NO :-		ACTIVITY	КК	QM	РМ	јн	SHE	ОТРМ	DM	E & T	
ADI K	TPM CIRCLE NAME :		LOSS NO./STEP									KAIZEN IDEA
Plant : P14	DEPT :	HR & ADMIN	RESULT AREA	С	Q	Р	P, C	S	M, D	P, C	м	SHEET
CELL : Factory outer area	CELL NAME :	HR & ADMIN MACHINE STAGE:						OPERATION:				
KAIZEN THEME :	KAIZEN IDEA :											
To manage rain water	To drainout the water from the road after rain.							BENCHMARK:				
								TARGET:		30.09.2018	2018	
								KAIZEN START: 15.09.2018				
PROBLEM PRESENT STATUS :	COUNTERMEASURE:						TARGET DATE: 25.09.2018					
	Holes were made throughout the road wall for drainingout the stagnant water from the main road. The							KAIZEN FINISH: Completed				
the factory after heavy rain	water will be utilised by the empty ground / garden area						TEAM MEMBERS:					
								Mr. Ponappa Mr. Mallappa			a	
							BENEFITS:-					
								1. The wa not requi		ed by the ga	den plants s	o further watering is
WHY-WHY ANALYSIS:	BEFORE AFTER							KAIZEN SUSTAINANCE				
WHY 1 - Water getting stagnant on the main road o factory after heavy rain WHY 2 - No provision of water drainage / passage available							WHAT TO DO: Not required HOW TO DO: FREQUENCY:					
ROOT CAUSE:-	RESULTS:						SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT					
No provision of water drainage system available from the main road	1. Not water is stagnant on the road					SR.NO.	CELL/ PRODUCT	TDC	RESP.	STATUS		
							HD SCOPE INFORMATION IN OTHER PLANT					
REGISTRATION NO.: P14/SHE/2018/04]							SR.NO.	PLANT	WHEN	WHOM	STATUS
DATE: 30.09.18	1											
REGISTERED BY: OMPRAKASH	1											
MANGERS SIGN: SUBRAMANI G	1											
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.0	1 2018										-	