A DUTT	,	TPM CIRCLE NO :-10		ACTIVITY		KK QM		JH	SHE	ОТ	DM	E&T	1/ 1/ 1/7	PALIBEA (11665	
ADVI		TPM CIRCLE NAME: Amb	ition	LOSS NO. / STEP									J KAIZI	EN IDEAS	HEE	
112 111		DEPT :- Assy shop		RESULT AREA	P	Q	Α		С	D	S	M			71166	
CELL:- Tensioner	CEL	L NAME:- Tensioner	MAC	CHINE / STAGE :- cap crimping						OPE	OPERATION :- cap crimping					
KAIZEN THEME :- To eliminate accident			IDEA	IDEA :- Strong design												
Problem present status :-hare is possibility of accident during cap crimping Before			cou	COUNTERMEASURE:-Provide an extra angle L.H. side							BENCHMARK			Possibility .		
			angl								TARGET			No Possibil	•	
			J								KAIZEN START			18/12/201	7	
		ветоге									<u>DC</u> (AIZEI	NI FINII	CII	25/12/201		
														Krishanpal,Ha		
											BENEFITS :-					
											Safety improve					
			LET THE							2	2. Productivity increase.					
											3. Moral improve					
											KAIZEN SUSTENANCE					
WHY - WHY ANALYSIS :- WHY-1:-hare is possibility of accident during cap crimping WHY-2:- Unsafe condition during operating . WHY-3:- not a safe design			DE	RESULT : No Possibility Accident							WHAT TO DO:-					
											HOW TO DO:-					
			No								FREQUENCY:- One time activity					
ROOT CAUSE :- We	ak de	sign				•										
REGISTRATION NO. & DATE :- 21.11.17											SCOPE & PLAN FOR HORIZONTAL DEPLOYME					
REGISTERED BY :- Harish										SR	R	ELL	TARGET	RESPONSIBILIT		
REGISTERED BY :- H	1411511			BEFORE		AFT				INC		CLL !	IANGEI	KESPUNSIBILII	IJOIAI	