



ADqIK	TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
	TPM CIRCLE NAME :		LOSS NO./STEP									
Plant : P3	DEPT :	HR	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL : Canteen Area	CELL NAME :	Canteen Area		MACHINE STAGE:					OPERATION:			
KAIZEN THEME :	KAIZEN IDEA :											
To Reduce food wastage Through food wastage monitoring	Monitoring							BENCHMARK:		3 Kg		
								TARGET:		1 Kg		
PROBLEM PRESENT STATUS :	COUNTERMEASURE:							KAIZEN START:		29.01.18		
a lot of food is wasted in canteen on daily basis.	Now we Provide a Food Monitoring board for awareness of employees about to reduce food wastage.							TARGET DATE:		30.1.18		
								KAIZEN FINISH:		29.1.18		
								TEAM MEMBERS:				
								HR Dept.		Mr. V.K Rai		
										Mr. Santosh Sharma		
								BENEFITS:-				
								Increased Morale				
WHY-WHY ANALYSIS:	BEFORE			AFTER			KAIZEN SUSTAINANCE					
WHY-1:- lot of food is wasted in canteen on daily basis.							WHAT TO DO:					
WHY-2:- No Monitoring of food Wastage							HOW TO DO:					
							FREQUENCY:					
							SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT					
	SR.NO.	CELL/PRODU CT	TDC	RESP.	STATUS							
ROOT CAUSE:-	RESULTS:											
No Monitoring	Now Our food wastage is reduced to from 3Kg/Day to 1Kg/Day											
	HD SCOPE INFORMATION IN OTHER PLANT											
	SR.NO.	PLANT	WHEN	WHOM	STATUS							
REGISTRATION NO.: P3/SHE/2018/005												
DATE: 14.3.18												
REGISTERED BY: Bipin Dixit												
MANGERS SIGN: Mr. Amreesh Chauhan												
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018												