AD▼IK		TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	ОТРМ	DM	E&T		
		TPM CIRCLE NAME :		LOSS NO./STEP									KAIZEN IDEA SHEET	
Plant : P14		DEPT:	Quality	RESULT AREA	С	Q	Р	Р, С	S	M, D	P, C	М		
CELL :-	Standard Room.	CELL NAME :	M/C STAGE: inspection.				OPERATI			ION:	Inspection			
KAIZEN THEME :		KAIZEN IDEA :												
To provide supporting fixture for A668 Body inspection in CMS.		For checking dimension 2 degree in A668 Body Part holding fixture to be provided.							BENCHMARK:					
									TARGET:					
									KAIZEN START:					
PROBLEM PRESENT STATUS :	in ACCO Dada and the same time and the	COUNTERMEASURE:								TARGET DATE:			_	
	e in A668 Body every time need to	Part Holding fixture was provided in CMS Machine to hold the part at 45° exactly without using clay.										16.10.201	8	
hold the part at 45° using Cla	dy.									TEAM MEMBERS:			Vinod	
WHY-WHY ANALYSIS:		BEFORE			AFTER				Yogesh B. Umesh				VIIIOU	
WITH ARCEUSES		DEI ONE				ALLEN			BENEFITS:-					
Why1:- inspection time mo	re and possibility of inspection error	Surrant Surran								1.Inspection time reduced.				
										2.Elimination of inspection error.				
Why2:- part was holding us	sing by clay									3.No need to check every time in VMS.				
Mile 2. Deat Helding and in	and an about									KAIZEN SUSTAINANCE				
Why3:- Part Holding provision	on is not there.									WHAT TO DO:-				
										Frequently usage of the gauge				
										HOW TO DO:				
										As per work instruction				
										FREQUENCY: As per requirement.				
										ns per requirement.				
ROOT CAUSE		RESULTS:			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT						NT			
For checking 2 degree angle in A668 Body every time need to					SR.	No	CEI	-	_	DC	DE	CD	CTATUC	
hold the part at 45° using Cla	noid the part at 45 using clay.						PRODU	DUCT		TDC	RESP.	STATUS		
		6												
REGISTRATION NO.:	P14/QM/2018/20	- tutes												
DATE:	15.11.2018	- <u>⊆</u> ≥ 2	5											
REGISTERED BY:	Mr. Omprakash Barik	<u> </u>				HD SCOPE INFORMATION IN OTHER PLANT								
MANGERS SIGN:	Mr. ManjuNagendra.	-	efore After		SR.	No	Pla	nt	W	HEN	WH	НОМ	STATUS	