


AD  IK		TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME :		LOSS NO./STEP									
Plant : P14		DEPT :	ME	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL	A696	CELL NAME :	Oil Pump Assembly		M/C STAGE:	Screw Assembly fixture			OPERATION:	50			
KAIZEN THEME :		KAIZEN IDEA :											
Avoid Nylon particle going inside the rotor assembly		Instead of Nylon pad here Provide MS grounded plate for more durability							BENCHMARK:				
		PROBLEM PRESENT STATUS :							TARGET:				
		COUNTERMEASURE:							KAIZEN START:		16.10.18		
Component sharp edges digging nylon pad and produced nylon particles		We made new Mild steel Plate with Surface grinding with more durable than Nylon and we have maintained <10 Micron Flatness							TARGET DATE:		18.10.18		
									KAIZEN FINISH:		20.10.18		
									TEAM MEMBERS:				
									Mr.Madhukara.dc				
									Mr. . Mallikarjuna N				
									BENEFITS:-		Set up time save, tool cost less ,Zero Customer Complaint		
WHY-WHY ANALYSIS:									KAIZEN SUSTAINANCE				
Why1:-Rotation am due to Nylon particle going inside the rotor									WHAT TO DO:				
Why2:-Screw assembly area was Nylon pad									HOW TO DO: Manual				
Why3:-Component sharp edges digging nylon pad and produced nylon particles									FREQUENCY: One time Activity				
ROOT CAUSE		RESULTS:							SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
Component sharp edges digging nylon pad and produced nylon particles		<ul style="list-style-type: none"> ➤ Quality product ➤ Tool life improve ➤ Zero Customer Complaint 							SR. NO.	CELL/ PRODUCT	TDC	RESP.	STATUS
									1.	---	---	---	
REGISTRATION NO.:		P14/KK/2018/12											
DATE:		14.11.2018											
REGISTERED BY:		Mr. Omprakash Barik											
MANAGER SIGN:		Mr. Praveen Jannu											
HD SCOPE INFORMATION IN OTHER PLANT													
SR.NO.	PLANT	WHEN	WHOM	STATUS									
1													

