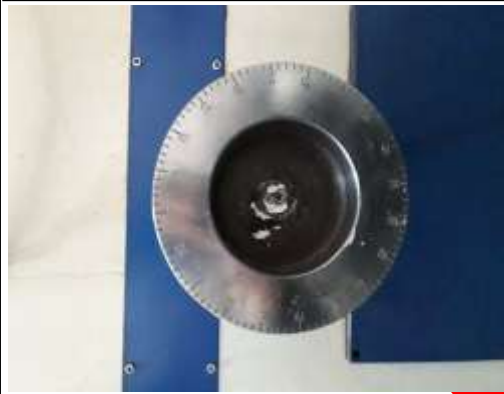
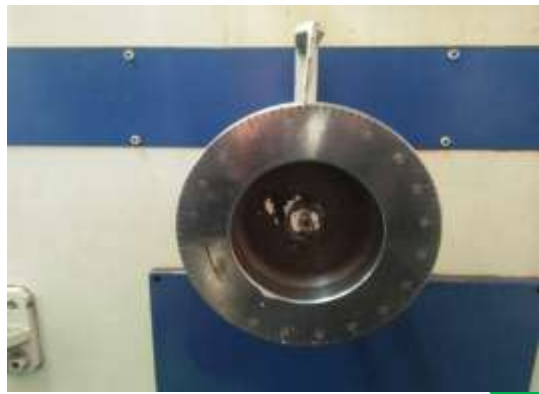
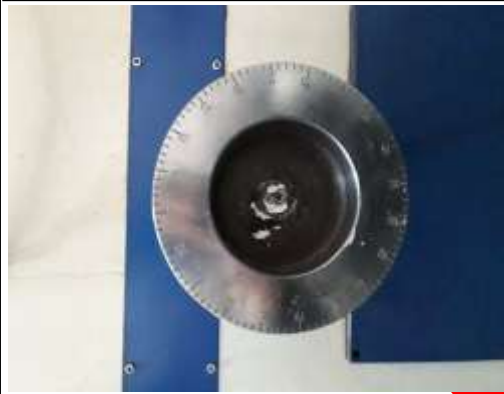
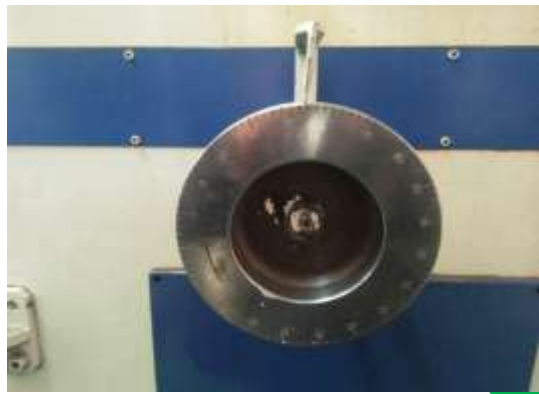




ADVIK		TPM CIRCLE NO :-10	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME: Star	LOSS NO. / STEP									
		DEPT :- Production	RESULT AREA	P	Q	A		C	D	S	M	
CELL:- 10	CELL NAME:-Grinding	MACHINE / STAGE :- DDG-2nd						OPERATION :-Grinding				
KAIZEN THEME :- To reduce possibility of in house rejection		IDEA :- Reference point available .										
Problem present status :- Possibility of in house rejection on DDG-2 <sup>nd</sup> m/c		COUNTERMEASURE:- Reference point available for offset handle on DDG-2 <sup>nd</sup> m/c.				BENCHMARK		Possibility				
				TARGET		Not possibility						
				KAIZEN START		12/12/2017						
				TDC								
				KAIZEN FINISH		17/12/2017						
		TEAM MEMBERS :- Yusuf Ansari										
		BENEFITS :-										
		1. Eliminate possibility of in-house rejection 2. Quality improve . 3. Moral improve										
		KAIZEN SUSTENANCE										
WHY - WHY ANALYSIS :- WHY-1:-Possibility of in house rejection on DDG-2 <sup>nd</sup> m/c WHY-2:- Reference point not available for offset handle WHY-3:-		RESULT :-				WHAT TO DO:-		HOW TO DO:-				
ROOT CAUSE :- Reference point not available		 BEFORE  AFTER				FREQUENCY :- One time activity						
REGISTRATION NO. & DATE :- 13.11.17						SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT						
REGISTERED BY :- Harish		SR. NO.	CELL	TARGET	RESPONSIBILITY		STATUS					
MANAGER'S SIGN :- Prashant verma			All oil pump cell	15/12/2017	Prince kumar							