

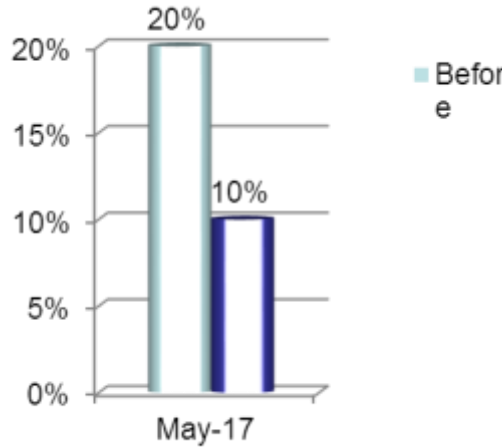
		TPM CIRCLE NO :- 3										ACTIVITY				KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET KAIZEN NO:-			
		TPM CIRCLE NAME :Zone-1										LOSS NO. / STEP				P	Q	DEF :-A/B/C	C	D	S	M					
		DEPT :- Maint.										RESULT AREA															
CELL :-		CELL NAME: PDC M/C				MACHINE / STAGE :- I160T Machine										OPERATION :- Die casting											
KAIZEN THEME :- To reduce the cold shut and blow hole of A- 206.										IDEA :- To increase the air vent of A- 206 .										BENCHMARK 60/shift		TARGET Zero		KAIZEN START 10.12.2017		KAIZEN FINISH 25.12.2017	
WIDELY/DEEPLY:-										COUNTERMEASURE:- Correct the size of air vent From.2 to 0.4 of A- 206 .																	
PROBLEM / PRESENT STATUS 																				TEAM MEMBERS :- Mr. Jay Sharma, Mr. Deepak Pandey Mr. Gaurav Dyaracoty & Dheeraj Chandra							
																				BENEFITS :- Reduce Rejection Improves production							
																				KAIZEN SUSTENANCE							
WHY-WHY ANALYSIS :- WHY1:- Air is trap in die when shot occurs. WHY2:- air vent size is less . ROOT CAUSE :- air vent size is less 0.2~0.4 mm										RESULT :- 										WHAT TO DO :- Tool has been rectified HOW TO Do- FREQUENCY :- One times make a new tool.							
REGISTRATION NO&DATE:																				SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT							
REGISTERED BY :-																				SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS			
MANAGER'S SIGN :-																											