		5	ACTIVITY	KK	QM	PM	JH	SHE	ОТРМ	DM	E & T		
AD▼IK	TPM CIRCLE NAME	Unique	LOSS NO./STEP									KAIZEN IDEA SHEET	
Plant : P3	DEPT:	НТ	RESULT AREA	С	Q	P	P, C	S	M, D	P, C	M	SHEET	
CELL:	CELL NAME: Shot Blasting MACHINE STAGE:							OPERAT			TION:		
KAIZEN THEME :	KAIZEN IDEA:												
To eliminate the rejection.	Strong Design							BENCHMARK:			3-4 Nos./Month		
								TARGET:			Zero		
PROBLEM PRESENT STATUS:	COUNTERMEASURE:							KAIZEN START:			29.01.18		
03 to 04 No's pitt marks observed on	Now rotation belt and rotor interlock with each other if operator start the						TARGET DATE:			30.1.18			
the drum change and captured at	machine than rotor and rotation belt start simultaniouly not identically.							KAIZEN FINISH:			29.1.18		
final inspection stage	TEAM MEMBERS:												
								Bipin Dixit			Shankar Datt		
								Rajesh Kumar			Yogendra Singh		
								BENEFITS:-					
								Eliminate the chance of in-house rejection.					
WHY-WHY ANALYSIS:	BEFORE AFTER							KAIZEN SUSTAINANCE					
WHY-1:- 03 to 04 No's of drum change comes in rejection categoreis due to pit								WHAT TO DO: Check the interlocking of both buttons					
marks on the drum surface. WHY-2:- Part reject due to more shot blasting done on one side surface.								HOW TO DO: During starting of machine check that rotor and belt should be start by a single button.					
WHY-3:- During shot blasting part not rotate with rotation belt. WHY-4:- Rotation belt not start but rotor	FREQUENCY: Starting of shift												
start.								SCO		AN FOR	RHORIZO	NTAL DEPLOYMENT	
WHY-5:- Waak Design								SR.NO.	CELL/ PRODU CT	TDC	RESP.	STATUS	
ROOT CAUSE:-	RESULTS:												
Waak Design	Under monitorin	ıg.											
							HD SCOPE INFORMATION IN OTHER PLANT						
REGISTRATION NO.:P3/JH/2018/003	1							SR.NO.	PLANT	WHEN	WHOM	STATUS	
DATE:15.3.18	1												
REGISTERED BY: Bipin Dixit	1												
MANGERS SIGN: Mr. Amreesh chjauhan	1												
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018								•	•	•	•		