

TPM CIRCLE NO :-05	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME: - Innovation	LOSS NO. / STEP								
DEPT :-QA	RESULT AREA	P	Q	A		C	D	S	M

# KAIZEN IDEA SHEET

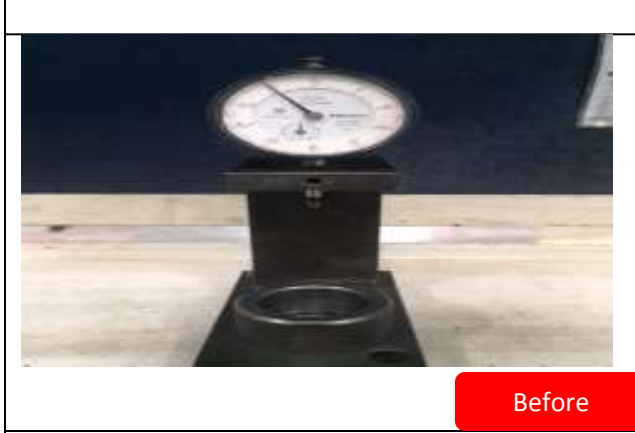
**CELL:-** DGS      **CELL NAME:-**DGS      **MACHINE / STAGE :-**All DGS LINE      **OPERATION :-** Height check

**KAIZEN THEME :-**To eliminate the possibility of missing rings of indicative height gauges.

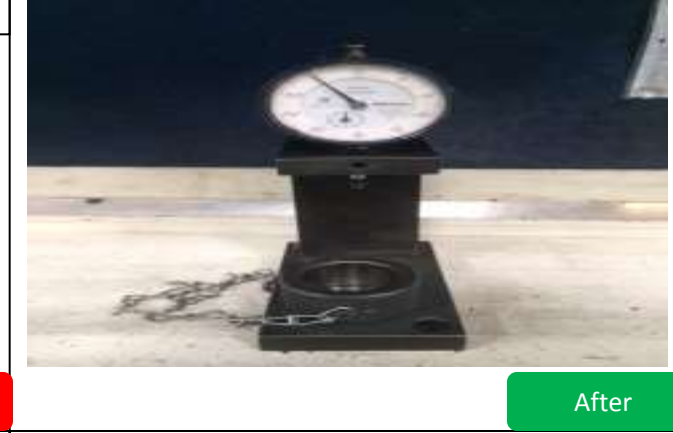
**IDEA :-** Provide chain and fix the Ring with gauge.

**Problem present status :-** Possibility of missing and mixing of rings of indicative height gauges .

**COUNTERMEASURE:-** Now we provided chain and fix the ring of indicative height gauge gauge with it lower part.



Before



After

<b>BENCHMARK</b>	Chance of missing of pins
<b>TARGET</b>	No chance of pin miss
<b>KAIZEN START</b>	10.08.17
<b>TDC</b>	13.08.17
<b>KAIZEN FINISH</b>	12.08.17

**TEAM MEMBERS :-**Abhijeet Mishra,Gaurav verma

**BENEFITS :-** No chance of missing of pins

**KAIZEN SUSTENANCE**

**WHY - WHY ANALYSIS :-**  
**WHY 1:-**Possibility of missing rings of indicative height gauges.  
**WHY 2:-** Ring was not attached with lower part of gauge.  
**WHY 3:-** Weak design.

**RESULT :-**

No chance of missing of Rings.

**WHAT TO DO:-**One time activity.  
**HOW TO DO:-** One time activity  
**FREQUENCY :-** Starting of shift.

**ROOT CAUSE :-** Design was weak

**REGISTRATION NO. & DATE :** 10.08 .17

**REGISTERED BY :-**

**MANAGER'S SIGN :-**

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1		----		