

TPM CIRCLE NO :-05	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME: - Innovation	LOSS NO. / STEP								
DEPT :-QA	RESULT AREA	P	Q	A		C	D	S	M

KAIZEN IDEA SHEET

CELL:-	CELL NAME:-	MACHINE / STAGE :- Bushing Fitment	OPERATION :- Bushing Fitment
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KAIZEN THEME :-To reduce the Operator Fatigue & Improve quality control.

IDEA :-proper clamping facility.

Problem present status :-Loading and unloading Problem at Bush fitment at C.G.M.

COUNTERMEASURE:-To Modified the Bushing Fitment fixture that resting plate under cut.



Before



After

BENCHMARK TARGET	
KAIZEN START	11.08.17
TDC	14.08.17
KAIZEN FINISH	14.8.2017

TEAM MEMBERS :-Mamta Rawat, Gaurav Dyaracoty, Jasbir

- BENEFITS :-**
1. Rework reduce
 2. Moral increas
 3. minor stoppage reduce
 4. Productivity increase

KAIZEN SUSTENANCE

WHY - WHY ANALYSIS :-
WHY 1:-- Loading and unloading problem at bushing fitment at C.G.M.
WHY 2:-- Excess Material in C.G.M Body.

RESULT :-
 1-Operator Moral Increasing.
 2-Rework Reduce.

WHAT TO DO:-Check the wear of the fixture
HOW TO DO:- Visual checking
FREQUENCY :- Daliy Checking.

ROOT CAUSE :- Excess Material

REGISTRATION NO. & DATE :-

REGISTERED BY :-

MANAGER'S SIGN :-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1		----		