




		TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET										
		TPM CIRCLE NAME :-	LOSS NO. / STEP																			
		DEPT :-QA	RESULT AREA	P	Q	DEF :- A / B / C	C	D	S	M												
CELL:- Drum change	CELL NAME:- Drum change	MACHINE / STAGE :-Center facing						OPERATION :- Center facing														
<b>KAIZEN THEME :-</b> To reduce the in-house rejection which produced during center facing machine setting			<b>IDEA :-</b> Setting scale should be available.																			
<b>WIDELY/DEEPLY:-</b>			<b>COUNTERMEASURE:-</b> Setting scale to be provided on center facing machine for exact setting of total height on drum change all models																			
<b>PROBLEM / PRESENT STATUS :-</b> During setting of Of total height of drum change on center Facing machine height observed under size.																						
																						
<b>BEFORE</b>			<b>AFTER</b>																			
<b>WHY-WHY ANALYSIS :-</b> <b>Why1 :-</b> During setting part reject due to Height under size. <b>Why2 :-</b> During change over (From one model to another model) machine set hit and trial basis. <b>Why 3:-</b> Mechanical stopper for setting the height but no measurement mention on the bolt <b>Why4 :-</b> No setting scale available on center facing machine <b>ROOT CAUSE :-</b> No setting scale available on center facing machine			<b>RESULT :-</b>																			
<b>REGISTRATION NO&amp;DATE:-</b> 20.05.17			<b>WHAT TO DO :-</b> Check the working condition of cylinder  <b>HOW TO DO :-</b> Check point to add in PM check sheet  <b>FREQUENCY :-</b> As per PM plan																			
<b>REGISTERED BY :-</b> Rajesh Kumar			<b>COST INCURRED FOR MAKING KAIZEN</b>																			
<b>MANAGER'S SIGN :-</b> Pradeep Pal			<table border="1"> <thead> <tr> <th>MATERIAL COST RS.</th> <th>LABOUR COST RS.</th> <th>TOTAL COST RS.</th> </tr> </thead> <tbody> <tr> <td>26000</td> <td></td> <td>26000</td> </tr> </tbody> </table>			MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.	26000		26000	<b>SCOPE &amp; PLAN FOR HORIZONTAL DEPLOYMENT</b>										
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