	_ TPM	CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	ОТ	DM	F&T					
TPM CIRCLE NO :- TPM CIRCLE NAME: DEPT :-				LOSS NO. / STE		—			0				KAI7I	EN IDEAS	HFFT		
			RESULT AREA	Р	Q	Α		С	D	S	M	IVAIL		11661			
CELL:-	CELL NAM	IE:-	MACH								OPERATION :-						
KAIZEN THEME :To	improve de	tectability of NG	IDEA :	- Provide a attri	bute gauge	for m	achin	е оре	erator	•							
Part.			COLIN	TEDMEACHDE: I	Now wo wi	ll prov	ido ro	latio	<u> </u>	В	NCHI	MARK		NG part not	detecte		
Problem present status :- Dimn. 36.61 of A-271 is not checked by operator only line inspector is			COUNTERMEASURE:-Now we will provide relation gauge for checking the particular Dimn.							T	TARGET			NG part Det			
			00 p								KAIZEN START 15.7.2017						
checking the Dimn.			-							TI	OC NIZENI	FINIC		4			
Before				REL'N G. 36.61 A271 After							TEAM MEMBERS :1.Arun kumar 2. Tarun tomar						
											BENEFITS :-						
											1Chance of rejection flow to next						
											operation reduce						
											2.Inspection time reduce						
											2.Now operator easily check the dimn.						
											KAIZEN SUSTENANCE						
WHY - WHY ANALYSIS :			RESULT :-Improved detectability of NG part								WHAT TO DO:-Monitoring of gauge trail						
WHY1 –Dimn. 36.61 of A-271 is not checked by operator only line inspector is checking the Dimn.											HOW TO DO:-After trail Gauge add in calibration plan						
	/ 5									FF	REQUI	ENCY :	- Decid	e after trail			
Why 2:-No attribute(Relation) gauge is provided to operator for checking the Dimn.			1.00% ¬														
operator for encoun.		•			0.65%												
				0.50%		UN	DER MOI	NITORIN	IG								
ROOT CAUSE :-Attr	ibute gauge	(relation gauge) is					ew Lot to ceived)	be									
not available on M	lachine			0.000/		_			→								
REGISTRATION NO.	REGISTRATION NO. & DATE :23.08.2017				0.00% - After							SCOPE & PLAN FOR HORIZONTAL DEPLOYMEN					
REGISTERED BY :-Ar	un kumar				Before		Aft	er		SR.	CEI			RESPONSIBILITY			
MANAGER'S SIGN :-										NO.							