

CELL:- A492

CELL NAME:- Assy.

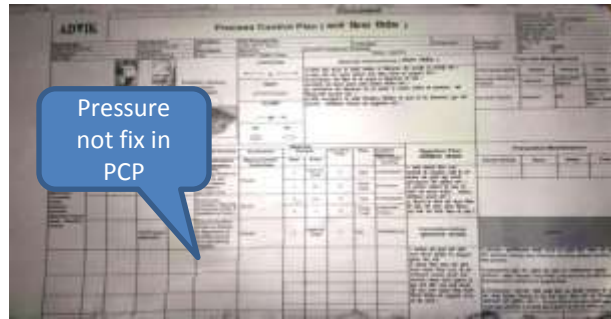
MACHINE / STAGE:- No. Punching

OPERATION :- Traceability Mark

KAIZEN THEME:- To Reduce the In-house Rejection

IDEA :- PCP Revised

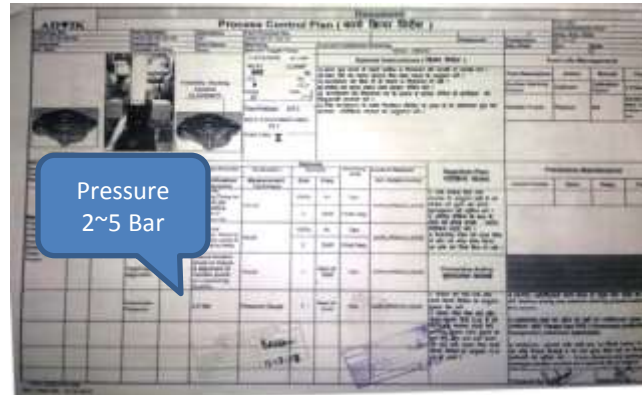
**PROBLEM/PRESENT STATUS :-**Body tapper after Date punching & Batch code not clear due to its Clearance not ok



**BEFORE**

**COUNTERMEASURE:-**

- 1) Pressure ( 2-5 bar ) define in PCP



**AFTER**

<b>BENCHMARK</b>	0 No.
<b>TARGET</b>	0 No.
<b>KAIZEN START</b>	14.08.2017
<b>KAIZEN FINISH</b>	17.08.2017

**TEAM MEMBERS :-**

Rampal Sharma, Shailesh Sharma, Sanjeev

**BENEFITS :-**

- 1) Quality improve
- 2) No Customer Complaint
- 3) Reduced Man power cost

**KAIZEN SUSTENANCE**

**WHAT TO DO :** Check point Added In Process parameter

**HOW TO DO :** Check point for Process sheet

**FREQUENCY :** Every shift

**Why Why Analysis Occurrence :-**

**Why 1** –Body Tapper

**Why 2** –Batch code punching pressure low or High

**Why 3** –Pressure not define in PCP

**ROOT CAUSE:-**

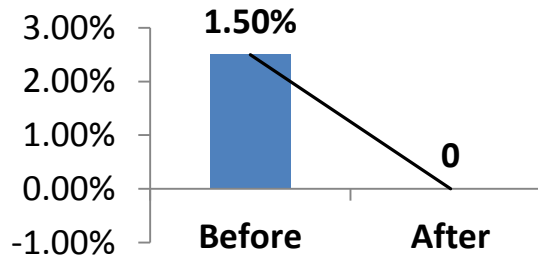
- 1) Pressure not define in PCP.

**REGISTRATION NO&DATE:** -26/8/2017

**REGISTERED BY :-**RAMPAL SHARMA

**MANAGER'S SIGN :-** Mr. VIKAS MISHRA

**RESULT :-**



**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	-----	-----	-----	-----