ADVIK	TPM CIRCLE NO :-10 TPM CIRCLE NAME: Star DEPT :- Production		ACTIVITY LOSS NO. / STEP RESULT AREA	KK P	QM Q	PM A	JH	SHE	OT D	DM S	E&T	KAIZE	N IDEAS	HEET	
CELL:- Grinding CEL	L NAME:-Star								OPERATION :-Grinding						
KAIZEN THEME :-To reduce Possibility of rework hard screw mix-up with rework soft screw		IDEA :- Place available													
Problem present status :- To reduce Possibility of rework hard screw mix-up with rework soft screw Before			COUNTERMEASURE:- Place available for rework hard screw in assembly.							BENCHMARK TARGET KAIZEN START TDC			Possibility Not possibi 08/12/2017		
											KAIZEN FINISH 12/12/2017 TEAM MEMBERS :-Lakhan				
			After							BENEFITS:- 1. Reduce Possibility of hard screw mix-up with soft screw. 2. Moral improve 3. Safety improve					
										KAIZEN SUSTENANCE					
WHY - WHY ANALYSIS :- WHY-1:- Possibility of rew	vork hard screw mix-up	1. R	RESULT :- Reduc	ce P	oss	ibili	ty c	of h			TO DO				
with rework soft screw WHY-2:- Assembly person rework screw kept in m/c shop . WHY-3:- Place not available for rework hard screw in assembly		mix-up with soft screw.								FREQUENCY :- One time activity					
ROOT CAUSE :- Place not	available				•										
REGISTRATION NO. & DATE :- 21.11.17 REGISTERED BY :- Harish										SCOPE & PLAN FOR HORIZONTAL DEPLOYMEN					
										SR. CELL TARGET RESPONSIBILITY STATIL					
MANAGER'S SIGN :- Pras	hant verma		BEFORE		AFT	ER			NC). 5				1	