



ADVIK		TPM CIRCLE NO :-10	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME: Star	LOSS NO. / STEP									
		DEPT :- Production	RESULT AREA	P	Q	A	C	D	S	M		
CELL:- Grinding	CELL NAME:-Star	MACHINE / STAGE :- Auto Thread rolling m/c						OPERATION :-Grinding				
KAIZEN THEME :-To reduce Possibility of rework hard screw mix-up with rework soft screw		IDEA :- Place available										
Problem present status :- To reduce Possibility of rework hard screw mix-up with rework soft screw		COUNTERMEASURE:- Place available for rework hard screw in assembly.						BENCHMARK		Possibility		
								TARGET		Not possibility		
								KAIZEN START		08/12/2017		
								TDC				
								KAIZEN FINISH		12/12/2017		
								TEAM MEMBERS :-Lakhan				
								BENEFITS :-				
								1. Reduce Possibility of hard screw mix-up with soft screw.				
								2. Moral improve				
								3. Safety improve				
								KAIZEN SUSTENANCE				
								WHAT TO DO:-				
								FREQUENCY :- One time activity				
								SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
								SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS




Before




After

1. RESULT :- Reduce Possibility of hard screw mix-up with soft screw.



BEFORE



AFTER