

TPM CIRCLE NO :- 1
 TPM CIRCLE NAME :

ACTIVITY **KK** QM PM JH SHE OTPM DM E & T
 LOSS NO./STEP
 RESULT AREA C Q **P** P, C S M, D P, C M

KAIZEN IDEA SHEET

Plant : P14

DEPT : ME

RESULT AREA

M/C STAGE:

Milling and boring

OPERATION:

CELL A529 Cover and Body

CELL NAME : VMC

KAIZEN THEME :

KAIZEN IDEA :

Reduced the work co ordinate taken time

Make a datum point on Fixture to take work offsets

BENCHMARK:
 TARGET:
 KAIZEN START: 1.10.18

PROBLEM PRESENT STATUS :

COUNTERMEASURE:

TARGET DATE: 1.10.18
 KAIZEN FINISH: 2.10.18

Previous Datum was not effective

Modify the work Co Ordinate taken methodology to making a Datum point given on Existing fixture and each station we have specify the X Axis and Y Axis. Dimension

TEAM MEMBERS:
 Mr. Mallikarjuna N
 Mr. Madhukara D C

BENEFITS:-
 Time save

WHY-WHY ANALYSIS:

BEFORE

AFTER

KAIZEN SUSTAINANCE

Why1:- Work Co Ordinate time more

Why2:-Each station need to take work offset

Why3:-Previous Datum was not effective

Work Co Ordinate taken time was 60 Minutes

Work Co Ordinate taken time Now 20 Minutes

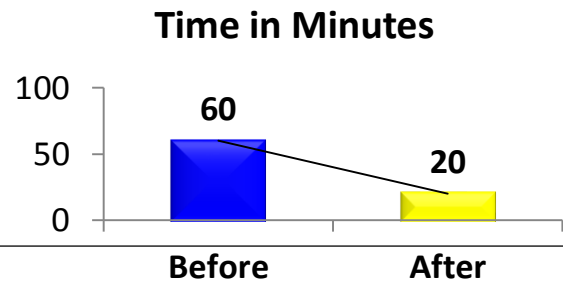
WHAT TO DO:
 HOW TO DO: Manual
 FREQUENCY: One time Activity
 SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL/ PRODUCT	TDC	RESP.	STATUS
1.	---	---	---	

ROOT CAUSE

RESULTS:

Previous Datum was not effective



HD SCOPE INFORMATION IN OTHER PLANT

SR.NO.	PLANT	WHEN	WHOM	STATUS
1				

REGISTRATION NO.: P14/KK/2018/07
 DATE: 14.11.2018
 REGISTERED BY: Mr. Omprakash Barik
 MANAGER SIGN: Mr. Manas Kumar dey