

CELL:- A400A324 | CELL NAME:- De-Comp. Assy. | MACHINE / STAGE :- Riveting M/c | OPERATION :- Riveting

KAIZEN THEME :-
To Reduce In-House Rejection

IDEA :- Design Has Been Revised

WIDELY/DEEPLY:-

COUNTERMEASURE:- Now We Have Modified The Design Of Guide, In Which We Have Provided **L M GUIDE (LINEAR MOTION GUIDE)** Slide Attachment For Proper Guidance .

PROBLEM / PRESENT STATUS:- We are facing the problem in A400 & A324 De comp Fly Weight Jam in Riveting Station

BENCHMARK	10 Nos.
TARGET	0 Nos.
KAIZEN START	08/06/2016
KAIZEN FINISH	14/06/2016

TEAM MEMBERS :-
Vivek Sharma

BENEFITS :-

1. Quality improved.
2. Time Saving In Fixture Change .

KAIZEN SUSTENANCE

WHAT TO DO :- Ir-reversible .

HOW TO DO :-

FREQUENCY :-

COST INCURRED FOR MAKING KAIZEN

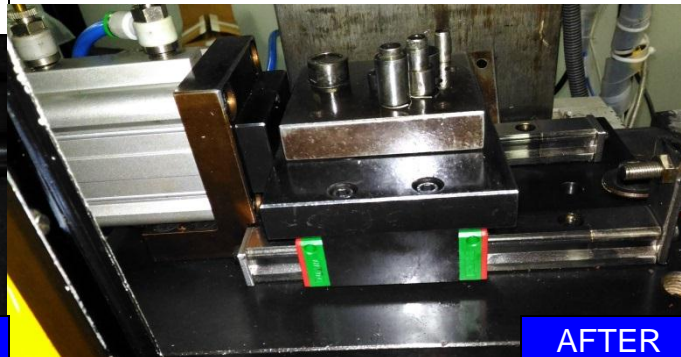
MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
	0	

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	NA	STATUS
	N/A			



BEFORE



AFTER

WHY - WHY ANALYSIS :-

Why 1: Fly weight jam.
Ans 2:- Guide Plate Shift Bcz Non Proper Slide .
Ans:- Weak Design

RESULT :- 1- To reduce in-house rejection.
2- Time Saving .

ROOT CAUSE :- Weak design



REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

REJECTION GRAPH