

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- Quality	RESULT AREA	P	Q	DEF :-A/B/C	C	D	S	M	

KAIZEN IDEA SHEET

KAIZEN NO:-

CELL :- - CELL NAME:-DGS MACHINE / STAGE:- HDS Inspection OPERATION :- Inspection

KAIZEN THEME :- To eliminate possibility of Not ok part use for riveting.

IDEA :- provide rejection box.

WIDELY/DEEPLY:-

COUNTERMEASURE:- By providing a box for Collecting Hammer drive screw rejection so that unskilled manpower can't use rejected material .because ok material are collecting in poly pack & rejection material are collecting in Rejection Box.

BENCHMARK	Possibility
TARGET	No possibility
KAIZEN START	23.06.16
KAIZEN FINISH	23.06.16

PROBLEM / PRESENT STATUS:- During Inspection of Knurling dia. of Hammer Drive Screw A189, Not ok parts are used by operator for riveting.

TEAM MEMBERS :- Sumit Kumar, Abhijeet



rejection collecting in Poly pack

BEFORE



Rejection Box for collecting HDS rejection

AFTER

BENEFITS :- Operator moral boost up. Reduce the cost of poor quality

KAIZEN SUSTENANCE

WHY WHY ANALYSIS :-

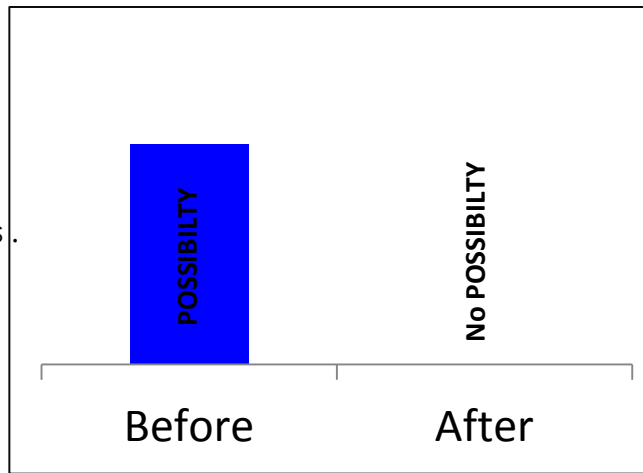
WHY 1 :- HDS Not ok parts are used by Operator for riveting.

WHY 2:- Both ok & Not ok Poly pack are same colour.

WHY 3:- Unskilled or New manpower can't identified i.e. which one is ok Rivet for rivet pressing.

WHY 4:- No provision for separating location or separating collection of NG parts.

RESULT:- Mixing Possibility eliminated.



WHAT TO DO :-Monitoring

HOW TO DO :- Point add in monitoring sheet

FREQUENCY :- Daily check

ROOT CAUSE:- No provision for separating.

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

REGISTRATION NO&DATE:

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

REGISTERED BY :- Sumit Kumar

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	DGS HDS A254	25.06.2016	Abhijeet	In process

MANAGER'S SIGN :-