A D = 117	TPM CIRCLE NO :	ACTIVITY KK			QM PM JH S			HE C	TC	DM	E&T	KA	KAIZEN IDEA SHEET				
AD V IK	TPM CIRCLE NAME Discover											KAIZ					
	DEPT :-prod.	T		LT AREA	Р	Q	DEF :- B			D	S	M					
CELL:- 01 CEL	L NAME:- D. C.	MACHIN	E / STAGE	:- Aurum 30)3					JPE	RAI	ION :	- Tur	ning and	tacing)	
KAIZEN THEME :- 1	रेजेक्शन को कम	करना.	EA:- Ro	und													
			COUNTERMEASURE:- we have Changed the								BENCHMARK 40 TARGET 0						
WIDELY/DEEPLY:-			Safe by grinder machine of Locating Pin								(AIZEN START 02.06.2016						
PROBLEM / PRESENT STATUS :- A493 DGS			Pocket (Flat to round).								AIZEI	ZEN FINISH 02.06.2016					
					/ -												
Window Shift problem is coming in profile grooving machine. BEFORE			AETED							TEAM MEMBERS :-							
			AFTER								Ashok & Rajesh Sharma						
												TITS :-					
									Rejection Reduce								
									Adjustment time saving								
									Cost save of rejection components								
									KAIZEN SUSTENANCE								
WHY WHY ANALYSIS :- :- A493 DGS			RESULT :- Now window is coming in center after the Profile grooving Machine.							WHAT TO DO :-							
Window Shift problem	is coming in profile	th	e Profile g	irooving Mac	chine.					'							
grooving machine											HOW TO DO:						
ANS 1:- due to window locating pin not proper		roper	Rejection detail							1.5.17 10 20 .							
Adjust in aurum machine. ANS 2:- due to locating pin pocket is flat.										FREQUENCY							
ANS 2:- due to locatin	5	50 40							FREQUENCY:-								
		4	0 -	40													
														OR MA			
ROOT CAUSE :- Fla	.4	3	0 -							MAT				JR COST		L COST	
ROUT CAUSE FIE	ıı	2	0 -								RS			RS.		RS.	
											0.0		0.0 IN FOR HORIZONTAL		0.0		
REGISTRATION NO&D	ATE:	1					0			SR.	CE			RESPON:			
REGISTERED BY :-			0 +							NO.	UE	LL 1.	ARGEI	RESPUN	SIDILI I Y	SIAIU	
				Before			Afte	r		01							
MANAGER'S SIGN :-				20.0.0			,	•									