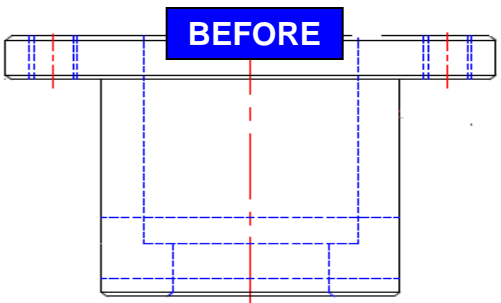


CELL :- A157 CELL NAME:- Tensioner MACHINE / STAGE :- SPM OPERATION :- Back facing.

KAIZEN THEME :-
To improve quality.

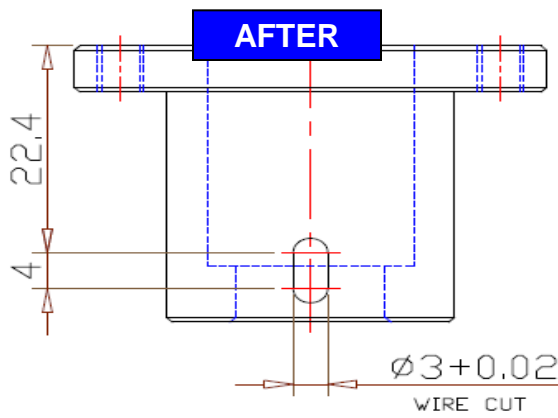
WIDELY/DEEPLY:-

PROBLEM/PRESENTSTATUS:-In A157 Tensioner SPM machine repeatability found up to 150mic in proof checking station.



IDEA :- Strong Design.

COUNTERMEASURE:- Provide a slot of wire cut Ø3mm & proof attached by a dowel pin, now it only moving on Z axis.



BENCHMARK	30nos.
TARGET	0
KAIZEN START	23.05.2016
KAIZEN FINISH	02.06.2016

TEAM MEMBERS :-
Manas Dey

- BENEFITS :-**
1. Productivity increased.
 2. Quality improve.
 3. Moral increased.
 4. Fatigue reduced.

KAIZEN SUSTENANCE

WHAT TO DO :- Irreversible.
HOW TO DO :- N/A
FREQUENCY :- One time activity.

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
	0	

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	P-15			

- WHY WHY ANALYSIS :-**
- WHY:-1** - Repeatability found up to 150mic
 - WHY:-2** - each & every cycle proof checking in different location.
 - WHY:-3** - due to proof angle twist during checking
 - WHY:-4** - Proof angle twist.
 - WHY:-5** - Weak Design.

ROOT CAUSE :- Weak Design.

REGISTRATION NO&DATE:-
REGISTERED BY :-
MANAGER'S SIGN :-

RESULT :-

