

CELL :-Dispatch CELL NAME:-Packing MACHINE / STAGE :-Dispatch OPERATION :-Packing

KAIZEN THEME :-
 To Reduce the lead-time in 'C' class items

IDEA :- new source developed

WIDELY/DEEPLY:-

COUNTERMEASURE:-Packing tray developed in moldtech ind.

BENCHMARK	10 days
TARGET	02 days
KAIZEN START	1.10.15
KAIZEN FINISH	20.12.15

PROBLEM / PRESENT STATUS:-

- Presently two supplier Avl. (Shailesh Ind. & moldtech Ind.)
- Less transporter issue
- Improved the quality
- Less lead-time Capacity 3~4 days
- Contingency Plan avl.

TEAM MEMBERS :-
 Jay Sharma , Anurag , Dheeraj

- Shailesh Ind. was Single Supplier of Packing tray
- More transporter issues found due to packing tray is volumetric & light weight item so always dispute found for freight in between mtrl. volume & weight.
- Packing tray quality was very poor.
- More lead-time 10~12 days
- No contingency plan

BENEFITS :-
 1. Reduce the lead-time

KAIZEN SUSTENANCE

BEFORE

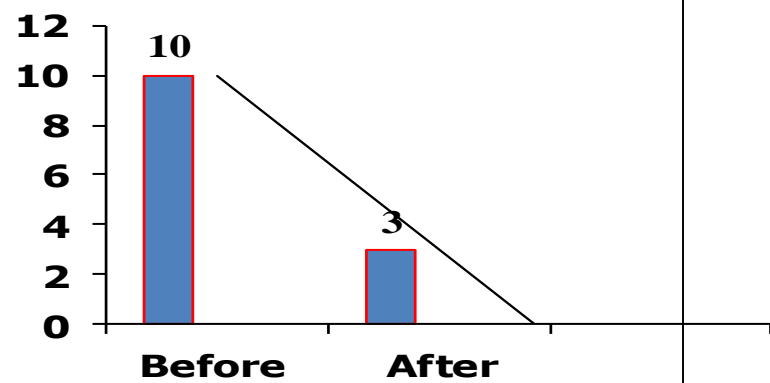
AFTER

WHY - WHY ANALYSIS :-

RESULT lead-time reduce

WHAT TO DO :- second source dev.

WHY 1:- more lead-time found in packing mtrl.



HOW TO DO :-Sch. as per SOB

ANS 1:- supplier location was pune

FREQUENCY :- Monthly

WHY 2:- supplier location at pune

COST INCURRED FOR MAKING KAIZEN		
MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

ANS 2 single source

ROOT CAUSE :-
single source

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1				

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-