




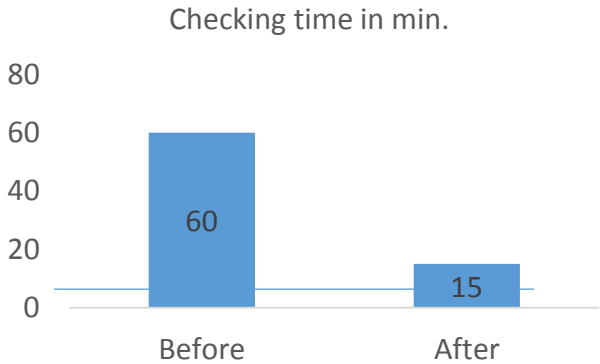


|   |                       |  |   |    |             |   |     |    |                |     |                          |             |  |  |
|---|-----------------------|--|---|----|-------------|---|-----|----|----------------|-----|--------------------------|-------------|--|--|
| <b>AD</b>  <b>IK</b>                           | TPM CIRCLE NO :-      | ACTIVITY   | KK  | QM | PM          | JH  | SHE | OT | DM             | E&T | <b>KAIZEN IDEA SHEET</b> |             |  |  |
|   | TPM CIRCLE NAME :     | LOSS NO. / STEP                                      | 10  |    |             |   |     |    |                |     |                          | KAIZEN NO:- |  |  |
|   | DEPT :- Maint.        | RESULT AREA  | P   | Q  | DEF :-A/B/C | C   | D   | S  | M              |     |                          |             |  |  |
| CELL :-   | CELL NAME:- Fuel cock | MACHINE / STAGE :- Bowl feeder,nut runner,hose press | OPERATION :- fuel cock assy   |    |             |   |     |    |                |     |                          |             |  |  |
| KAIZEN THEME :- MTTR को कम किया.  |                       |  | IDEA :- पेनेल को बड़ा किया.   |    |             |   |     |    |                |     |                          |             |  |  |
| WIDELY/DEEPLY:-   |                       |  | COUNTERMEASURE:- पेनेल को बदल कर बड़ा पेनेल लगा दिया तथा wire को सही से रूटिंग कर दिया. |    |             | BENCHMARK   |     |    | 60 minuts      |     |                          |             |  |  |
| PROBLEM / PRESENT STATUS :- पूर्व में tecnician को कार्य करने में अधिक समय लगता था.कारण पेनेल में wire को ट्रेस न होने के कारण. |                       |  |        |    |             |  |     |    | TARGET         |     |                          | 15 minuts   |  |  |
|   |                       |  |   |    |             |   |     |    | KAIZEN START   |     |                          | 20.10.17    |  |  |
|    |                       |  |      |    |             | KAIZEN FINISH   |     |    | 22.10.17       |     |                          |             |  |  |
|   |                       |  |   |    |             | TEAM MEMBERS:- Shankr,  |     |    |                |     |                          |             |  |  |
| WHY WHY ANALYSIS :-<br>WHY :- कार्य करने में अधिक समय लगता था.<br>WHY :- wire का सही रूट नहीं था.<br>WHY :- पेनेल छोटा था.      |                       |  | RESULT :-   |    |             | BENEFITS :- 1) दुर्घटना से बचाव   |     |    |                |     |                          |             |  |  |
|   |                       |  |   |    |             | 2)  |     |    |                |     |                          |             |  |  |
| ROOT CAUSE :- पेनेल छोटा था.  |                       |  |     |    |             | KAIZEN SUSTENANCE   |     |    |                |     |                          |             |  |  |
|   |                       |  |   |    |             | WHAT TO DO :- अप्रव्वनीय  |     |    |                |     |                          |             |  |  |
| REGISTRATION NO&DATE:   |                       |  | HOW TO DO :-  |    |             | FREQUENCY :-  |     |    |                |     |                          |             |  |  |
| REGISTERED BY :-  |                       |  | COST INCURRED FOR MAKING KAIZEN   |    |             | MATERIAL COST   |     |    | LABOUR COST    |     |                          |             |  |  |
| MANAGER'S SIGN :-   |                       |  | MATERIAL COST   |    |             | RS.   |     |    | TOTAL COST     |     |                          |             |  |  |
|   |                       |  | 2000/-  |    |             | 0/-   |     |    | 2000/-         |     |                          |             |  |  |
|   |                       |  | SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT  |    |             | SR. NO.   |     |    | CELL           |     |                          |             |  |  |
|   |                       |  | SR. NO.   |    |             | TARGET  |     |    | RESPONSIBILITY |     |                          |             |  |  |
|   |                       |  | SR. NO.   |    |             | STATUS  |     |    |                |     |                          |             |  |  |