




AD  IK	TPM CIRCLE NO :-	04	ACTIVITY		KK		QM		PM		JH		SHE		OTPM		DM		E & T		KAIZEN IDEA SHEET
	TPM CIRCLE NAME	Josh	LOSS NO./STEP																		
Plant : P3	DEPT :	Maint.	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M										
CELL :	CELL NAME :				MACHINE STAGE:							OPERATION:									
KAIZEN THEME :	KAIZEN IDEA :	Contingency Plan																			
To Increase MTBF											BENCHMARK:	30 Min									
											TARGET:	60 Min									
PROBLEM PRESENT STATUS :	COUNTERMEASURE:											KAIZEN START:	05.01.2018								
In the past Some time fuel cock Assy. plate fitment m/c Electric screw driver not working, due to some time screw driver heating more than time continuous running and failure. That's by many Minor line stoppage Problem facing.	Now we are provided fuel cock plate fitment machine contingency plan, so we are provided one standby electric screw driver on Machine. Now no line stoppage problem										TARGET DATE:	05.01.2018									
											KAIZEN FINISH:	05.01.2018									
											TEAM MEMBERS:										
											Shubham Singh										
											Vikas Kumar										
											BENEFITS:-	Delivery improved									
WHY-WHY ANALYSIS:	BEFORE	AFTER	KAIZEN SUSTAINANCE																		
WHY :- Screw driver frequently fail WHY :- Heating problem WHY :- Continuous running			WHAT TO DO:	Check working condition																	
			HOW TO DO:	During PM activity																	
			FREQUENCY:	PM Schedule																	
			SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT																		
			SR.NO.	CELL/PRODUCT	TDC	RESP.	STATUS														
ROOT CAUSE:-	RESULTS:																				
Continuous running											HD SCOPE INFORMATION IN OTHER PLANT										
											SR.NO.	PLAN T	WHEN	WHO M	STATUS						
REGISTRATION NO.: P3/PM/2018/001																					
DATE: 14.3.18																					
REGISTERED BY: Bipin Dixit																					
MANGERS SIGN: Mr. Anuj Omar																					
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018																					

