

ADVIK	TPM CIRCLE NO :-06	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET												
ADVIK	TPM CIRCLE NAME :	LOSS NO. / STEP	10								KAIZEN NO:-												
CELL :-	CELL NAME: Utility-	MACHINE / STAGE :- Air Compressor	P	Q	DEF :- A/B/C	C	D	S	M	OPERATION :-													
KAIZEN THEME :- To reduce air compressor over heating			IDEA :- Exhaust fan provided in air compressor room..																				
WIDELY/DEEPLY:-			COUNTERMEASURE:-									BENCHMARK 105 Degree											
PROBLEM / PRESENT STATUS :-			Exhaust fan provided in air compressor area.									TARGET 85 Degree											
Air compressor trip time to time due to over heating. Compressor temperature reached 105 °C												KAIZEN START 02.06.17											
												KAIZEN FINISH 06.06.17											
												TEAM MEMBERS:- Shankar, Shubham											
												BENEFITS :- 1) air comp tripping reduce 2)											
												KAIZEN SUSTENANCE											
WHY WHY ANALYSIS :-			RESULT :-									WHAT TO DO :- अप्रवृत्तीय											
WHY :- Air compressor trip.												HOW TO DO :-											
WHY :- over heating												FREQUENCY :-											
WHY :- No provision exhaust hot air in compressor room.												COST INCURRED FOR MAKING KAIZEN											
ROOT CAUSE :- No provision for hot air exhaust												<table border="1"> <thead> <tr> <th>MATERIAL COST</th> <th>LABOUR COST</th> <th>TOTAL COST</th> </tr> <tr> <th>RS.</th> <th>RS.</th> <th>RS.</th> </tr> </thead> <tbody> <tr> <td>7200</td> <td>800</td> <td>8000</td> </tr> </tbody> </table>		MATERIAL COST	LABOUR COST	TOTAL COST	RS.	RS.	RS.	7200	800	8000	
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