

Plant : P14

TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
TPM CIRCLE NAME :		LOSS NO./STEP									
DEPT :	ME	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	

CELL	A	CELL NAME :	Decomp	M/C STAGE:	I D boring	OPERATION:	50
------	---	-------------	--------	------------	------------	------------	----

KAIZEN THEME :	KAIZEN IDEA :
----------------	---------------

Avoid Over size	Increase the clamping Force.	BENCHMARK:	
		TARGET:	
		KAIZEN START:	16.11.18

PROBLEM PRESENT STATUS :	COUNTERMEASURE:	TARGET DATE:	18.11.18
Clamping Pressure not apply on Component, insufficient clamping force	Provide Shim in between Clamp and Pad,	KAIZEN FINISH:	20.11.18

TEAM MEMBERS:
Mr. Pradeep.V
Mr. . Mallikarjuna N
BENEFITS:-
Zero Rejection

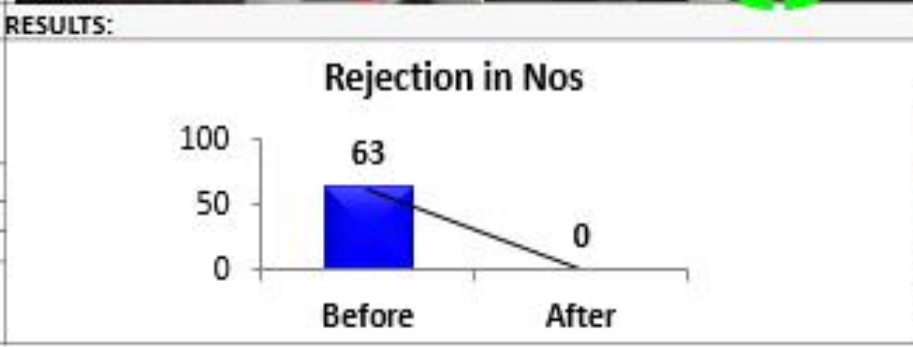
WHY-WHY ANALYSIS:	BEFORE	AFTER	KAIZEN SUSTAINANCE
-------------------	--------	-------	--------------------

Why1:-Size getting over size,
 Why2:-While running component get disturb
 Why3:- insufficient clamping force



WHAT TO DO:				
HOW TO DO: Manual				
FREQUENCY: One time Activity				
SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
SR. NO.	CELL/ PRODUCT	TDC	RESP.	STATUS
1.	---	---	---	

ROOT CAUSE	RESULTS:
insufficient clamping force	



REGISTRATION NO.:	P14/KK/2018/12
DATE:	14.11.2018
REGISTERED BY:	Mr. Omprakash Barik
MANAGER SIGN:	Mr. Praveen Jannu

HD SCOPE INFORMATION IN OTHER PLANT

SR.NO.	PLANT	WHEN	WHOM	STATUS
1				