	~	TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	ОТРМ	DM	E&T		
AD▼IK Plant : P14		TPM CIRCLE NAME :	HR & Admin HR	LOSS NO./STEP	С			P, C	s	M, D	P, C		KAIZEN IDEA SHEET	
						Q	Р							
CELL :	Old Canteen Area	CELL NAME :	E: M/C STAGE: Prevent The DATA & OPERATION: Applic								DATA Applica	ation loss		
KAIZEN THEME :		KAIZEN IDEA :							BENCHMARK:					
Oil Mix with water		The state of the s							TARGET:					
									KAIZEN START:			06.11.2018		
									TARGET DATE:			20.11.2018		
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							KAIZEN FINISH:				16.11.2018	
Chance of oil mix with drinking water		Separation made for drinking water & Coolant water.										Manish K P Ponnappa.M.E		
									TEAM N	IEMBER	s:	Ponnap	pa.ivi.E	
WHY-WHY ANALYSIS:		BEFORE			AFTER				BENEFITS:-					
Why1:- :- Chance of mix with drinking water									Time saving					
									KAIZEN SUSTAINANCE					
									WHAT TO DO:					
									One time activity					
Why2:- No separate tap for Drinking and									HOW TO DO:					
Coolant water									By IT-jointing					
		F. Bright							FREQUENCY:					
Why3:-		N MARCH		1.00				10	Permna	nt				
		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		495000000000000000000000000000000000000				4						
ALCOHOLOGICA CONTRACTOR CONTRACTO				A STATE OF THE PARTY OF THE PAR										
Why4:-		10 May 18 18 18 18 18 18 18 18 18 18 18 18 18												
Why4:-		S. C. C. S.			80									
		RESULTS:					COD	9.	DLAN	EOD II	IODI:	7ONT/	NI.	
Why4:- ROOT CAUSE :-		RESULTS:				S	СОРІ	200		FOR H		ZONTA	AL .	
ROOT CAUSE :-		RESULTS:								FOR H		ZONT/	AL .	
ROOT CAUSE :-	te tap for	RESULTS:			SR.	No	CEL	4	DEPLO	DYME	TV			
ROOT CAUSE :-		RESULTS:		- O O O	SR.	No		4	DEPLO		TV	ZONTA	AL STATUS	
ROOT CAUSE :-	te tap for nd Coolant	RESULTS:		₹ŜĜ,	SR.	No	CEL	4	DEPLO	DYME	TV			
ROOT CAUSE:- No separa Drinking a		RESULTS:			SR.	No	CEL	4	DEPLO	DYME	TV			
ROOT CAUSE:- No separa Drinking a water	nd Coolant			êc.	SR.	No	CEL	4	DEPLO	DYME	TV			
ROOT CAUSE:- No separa Drinking a water REGISTRATION		Possibilit		Eliminated	SR.	No	CEL	4	DEPLO	DYME	TV			
ROOT CAUSE:- No separa Drinking a Water REGISTRATION NO.:	nd Coolant				SR.	No	CEL	4	DEPLO	DYME	TV			
ROOT CAUSE:- No separa Drinking a water	nd Coolant	Possibilit		Eliminated	SR.	No	CEL	4	DEPLO	DYME	TV			
ROOT CAUSE :- No separa Drinking a Water REGISTRATION NO.:	nd Coolant	Possibilit	zard H	Eliminated		No	CEL	L/ UCT	DEPLO TO	DYMEI DC	NT RI	ESP.		