

TPM CIRCLE NO :- 11	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :- Simplify	LOSS NO. / STEP								
DEPT :- PPC	RESULT AREA	P	Q	DEF :-A/B/C	C	D	S	M	

CELL :- HSP CELL NAME:- Supplier end MACHINE / STAGE :- OPERATION :- Die casting

KAIZEN THEME :- To Eliminate the wire Sorting Problem

IDEA :- Proper Covering of wire

WIDELY/DEEPLY:-

COUNTERMEASURE:- M/c wiring in proper way. Because Proper covering of wire.

PROBLEM / PRESENT STATUS- M/c wiring not Proper way.



BEFORE



AFTER

BENCHMARK TARGET	
KAIZEN START	22.8.2017
KAIZEN FINISH	25.8.2017

TEAM MEMBERS :-

Mr. Jay Sharma, Deepak Pandey & Gaurav Dyaracoty

BENEFITS :- Eliminate Accident Possibility

KAIZEN SUSTENANCE

WHY-WHY ANALYSIS :-

- WHY1:-** Wire hanging
- WHY2:-** Wire not proper way
- WHY3:-** Wire angel not Available

ROOT CAUSE :- Wire Covering not Available

- RESULT :-**
1. Eliminate Current Problem
 2. Eliminate Wire Hanging Problem.

WHAT TO DO :- Ir-reversible

HOW TO DO :- one time Activity

FREQUENCY :-

REGISTRATION NO&DATE:

REGISTERED BY :-

MANAGER'S SIGN :-

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	Machine	28.08.2017	I	Done