

CELL :-      CELL NAME:-      MACHINE / STAGE :- casting store P-3      OPERATION :-

**KAIZEN THEME :-** To improve Time short of material issue

**IDEA :-** To provide short reservation

**WIDELY/DEEPLY:-**

**COUNTERMEASURE:-** . We've provide short reservation create no's of Qty 80-100 per day Hence short time ( One time )consume for material Issue barcode portal

**PROBLEM / PRESENT STATUS :-** Daily Reservation create no's of Qty 150 -200 per Day. one item create 4 time reservation Hence extra time consume for material Issue barcode portal .

<b>BENCHMARK</b>	Material short
<b>TARGET</b>	No short
<b>KAIZEN START</b>	2.11.2017
<b>KAIZEN FINISH</b>	6.11.2017
<b>TEAM MEMBERS :-</b>	Khushal Arya
	Mr.Rohit.Singh
	Mr. Devendar
<b>BENEFITS :-</b>	Time saving , paper saving

**KAIZEN SUSTENANCE**

**BEFORE**

**AFTER**

**WHY-WHY ANALYSIS :-**

WHY 1:- Reservation create no's of Qty 150 -200 per Day  
Why 2:-. one item create 4 time reservation

**RESULT:-** Time saving for material issue to barcode

**WHAT TO DO :-** reservation short  
**HOW TO DO :-** include reservation  
**FREQUENCY :-** daily monitoring

**ROOT CAUSE :-** Long reservation create

**Time saving FOR MAKING KAIZEN**

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
0	0	0

**REGISTRATION NO&DATE:**

**REGISTERED BY :-**

**MANAGER'S SIGN :-**

**SCOPE & PLAN FOR Assy .BOP bin stand**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	P-3		Mr. Khushal	