TPM CIRCLE NO :-		ACTIVITY	QM PM JH			SHE	TOTC	DM	E&T	KAIZEN IDEA SHEET										
TPM CIRCLE NAME :- O	rion	LOSS NO. / STEP	10						S		KAIZEN NO:									
DEPT :- After market		RESULT AREA P Q DEF:-A/B/C C									RAIZLINI	10. -								
	CHINE / STAGE :- casting store P-3 OPERATION :-																			
KAIZEN THEME :- To improve Time short	IDE	IDEA :- To provide short reservation																		
of material issue		PENOLIMARIA Metavial alcort																		
	COL	COUNTERMEASURE: We've provide short								BENCHMARK Material short TARGET No short										
WIDELY/DEEPLY:-	res	reservation create no's of Qty 80-100 per day							KAIZEN START 2.11.2017											
DRODI EM / DRECENT CTATUS : Doily	Hen	ce short time (Or	e tin	ne)c	onsur	ne f	or	K	AIZE	N FIN	IISH	6.11.2	2017							
PROBLEM / PRESENT STATUS :- Daily	_ ma	material Issue barcode portal								TEAM MEMBERS :- Khushal Arya										
Reservation create no's of Qty 150 -200 pe	'	•								Mr.Rohit.Singh										
Day. one item create 4 time reservation Hence extra time consume for material														Mr. Devendar						
Issue barcode portal .								N	/II. D	even	luai									
issue barcode portar.																				
										BENEFITS :- Time saving , paper saving										
									VAIZEN CHCTENANCE											
										KAIZEN SUSTENANCE										
BEFORE						AF	ΓER													
WHY-WHY ANALYSIS :-	RES	SULT:- Time saving	for m	ateria	al issu	e to	barc	ode ^V	VHAT	ТО	DO :- r	eservat	ion sh	ort						
	,	, HOW TO DO :- include reserva									vation									
WHY 1:- Reservation create no's of Qty								'	HOVV	101	ا ناط	iiciuue	16361	valion						
150 -200 per Day																				
Why Or and item greate 4 time reconvenien	:									FREQUENCY :- daily monitoring										
Why 2: one item create 4 time reservation																				
									Time saving FOR MAKING KAIZEN											
ROOT CAUSE :- Long reservation create	te MATERIAL COST LA							LABO	JR COST TOTAL COST											
•									RS. RS. RS.											
									0			0 0		0						
	4										SCOPE & PLAN FOR Assy .BOP bin stand									
REGISTRATION NO&DATE:									CE	LL	TARGET	RESPONS	SIBILITY	STATUS						
REGISTERED BY :-												NA: ICI	and and							
MANAGER'S SIGN :-								1	P-	.3		Mr. Khu	ıshal							