

TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
TPM CIRCLE NAME :	HST	LOSS NO./STEP	14								
DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL :-	Machine shop	CELL NAME :	DGS	M/C STAGE:	Washing & drying			OPERATION:	Washing		

KAIZEN THEME :	KAIZEN IDEA :										
To improve MTBF	Push button at top							BENCHMARK:	1 year		
								TARGET:	3 year		
								KAIZEN START:	15.09.18		
PROBLEM PRESENT STATUS :	COUNTERMEASURE:							TARGET DATE:	18.09.18		
Buttons get stuck repeatedly	Shifted the push button box at top side ,so eliminated falling of coolant.							KAIZEN FINISH:	23.09.18		
								TEAM MEMBERS:			
								Amrit Raj Kumar	Prakash		

WHY-WHY ANALYSIS:	BEFORE	AFTER	
<p>Why1:- Buttons get stuck repeatedly</p> <p>Why2:- Dust accumulating at buttons</p> <p>Why3 :- Coolant falling button</p> <p>Why4 :- Push button mounted at bottom</p>			<p>BENEFITS:-</p> <p>1. MTBF improved</p> <p>KAIZEN SUSTAINANCE</p> <p>WHAT TO DO:-</p> <p>One time action</p> <p>HOW TO DO: -</p> <p>---</p> <p>FREQUENCY:-</p> <p>---</p>

ROOT CAUSE	RESULTS:	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
Push button at bottom	MTBF Improved .	SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS
		1	Mazak 3 machines	20.10.18	Amrit rajkumar	Pending
REGISTRATION NO.:	P14/PM/2018/18	 <p>The bar chart shows MTBF improvement. The Y-axis is labeled 'Year' and ranges from 0 to 4. The X-axis has two categories: 'Before' and 'After'. The 'Before' bar is red and has a value of 1. The 'After' bar is green and has a value of 3. A black arrow points from the 'Before' bar to the 'After' bar.</p>				
DATE:	22.10.2018					
REGISTERED BY:	Mr.OMPRAKASH					
MANGERS SIGN:	Mr. Dinesha M					
		HD SCOPE INFORMATION IN OTHER PLANT				
		SR. No	Plant	WHEN	WHOM	STATUS