

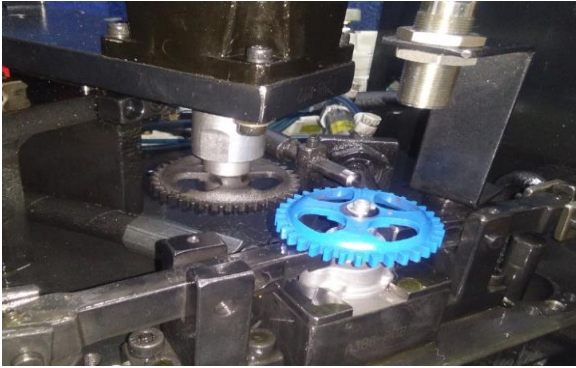

TPM CIRCLE NO :-		ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
TPM CIRCLE NAME :	HST	LOSS NO./STEP	14								
DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	

Plant : P14

CELL :-	Assy	CELL NAME :	A657 Oil pump	M/C STAGE:	Free rotation & Flushing	OPERATION:	Flushing
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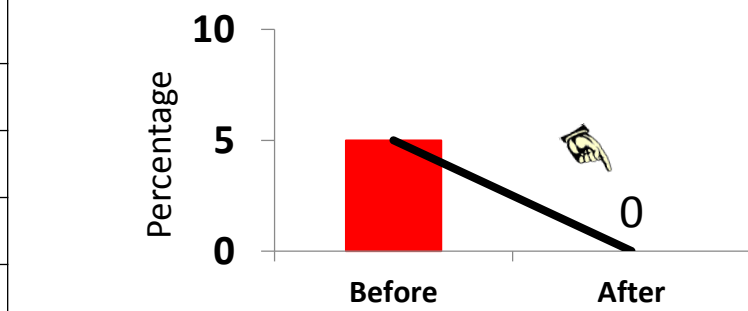
KAIZEN THEME :	To improve productivity	KAIZEN IDEA :	Provision of top grip	BENCHMARK:	50 no's
				TARGET:	0 no's
				KAIZEN START:	18.09.18

PROBLEM PRESENT STATUS :	Productivity not achieving	COUNTERMEASURE:	Provided a top stopper to the gear unit so while flushing operation it will give top support to the gear .	TARGET DATE:	18.09.18
				KAIZEN FINISH:	18.09.18
				TEAM MEMBERS:	
				Ramesh	Renuka

WHY-WHY ANALYSIS:	BEFORE	AFTER	BENEFITS:-
<p>Why1:- Productivity not achieving</p> <p>Why2:- Cycle time getting more</p> <p>Why3 :- Gear falling from the rotor shaft</p> <p>Why4 :- Horizontal gripping of gear & no top grip</p>			<p>1. Productivity improved</p> <p>2. Operator fatigue reduced</p>
			KAIZEN SUSTAINANCE
			WHAT TO DO:- Monitoring
			HOW TO DO: - JH check sheet
			FREQUENCY:- Daily

ROOT CAUSE	RESULTS:	SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
Top grip not available	productivity loss reduced to 0% from 5 %	SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS
		1	A659	30.09.18	Ramesh	Completed

REGISTRATION NO.:	P14/PM/2018/20
DATE:	22.10.2018
REGISTERED BY:	Mr. Omprakash
MANGERS SIGN:	Mr. Dinesha M



HD SCOPE INFORMATION IN OTHER PLANT				
SR. No	Plant	WHEN	WHOM	STATUS