A DOTT	TPM CIRCLE NO	:-	AC	TIVITY	KK	QM	PM	JH	SHE	ОТ	DM	E&T	1/419		
ADVIK P15	TPM CIRCLE NA	ME:	LO	SS NO. / STEP									KAIZEN IDEA SHEET		
	DEPT :- ASSIY		RE	P	Q	DEF :- A	DEF:-A	С	D	S	М				
CELL :- A386 CE	LL NAME:-Oil Pump	o Assembly	MACHINE	/ STAGE :-						OPE	RATI	ON:			
KAIZEN THEME :- To reduce searching time of gauges.		IDEA: Provide provision													
			COUNTE	RMEASURE:- 1	To prov	rided	place	for			ENCH		RK	15	
WIDELY/DEEPLY:-			gauges with identification.								TARGET KAIZEN START			25.01.16	
											KAIZEN FINISH			25.01.16	
PROBLEM / PRESENT STATUS :- Gauges searching time is more.			4 2 2 2 3		No.	50193	1000	340	SUGG	<u> </u>	AILLI		1311	25.01.10	
											TEAM MEMBERS :-				
				The second second						D)ilip,N	∕loha	ın		
											BENEFITS :-				
			GAUGES								 Time saving Improve 1s,2s 				
				A STATE OF THE PARTY OF			1	1 :	-						
			A CONTRACTOR OF THE PARTY OF TH								KAIZEN SUSTENANCE				
		BEFORE							AFTE	R	VHA	ТО	DO-		
WHY - WHY ANALYS	IS :-		RESULT :-												
Why 1 : Gauges searching time is more.			Time reduction						F	HOW TO DO:					
Why:-Gauges kept in	bin on line.		16 ₇	15											
Why 2 :- No provision			14 - 12 -							FREQUENCY:					
									'	THE COLITON					
			10								OST	NCLI	DDED E	OD MAKING KAIZEN	
			8 -							COST INCURRED FOR MAKING KAIZEN MATERIAL COST LABOUR COST TOTAL COST					
										IVIA	INI			JR COST TOTAL COST I RS IN RS	
DOOT CALLET A Ma	nrovision		6 -											IN K5	
ROOT CAUSE-:- No provision			4 -												
REGISTRATION NO. & DATE:-			0						SC SR				RIZONTAL DEPLOYMENT		
REGISTERED BY :-			0 +	Before	ı		After			NC	- I CF	LL	TARGET	RESPONSIBILITY STATUS	
MANAGER'S SIGN :-							1								
•															