ADVIK		TPM CIRCLE NO :-10 TPM CIRCLE NAME: Ambitio		ACTIVITY		QM	PM JH	SHE	ОТ	DM	E&T	KAIZEN IDEA SHEET			
				LOSS NO. / STEP	P			+	D	S	D. (1	NAIZEN IVEA JUEE			
CELL:- Oil pump	CELL	DEPT :- Assy shop NAME:- A449	MAG	RESULT AREA P Q A C MACHINE / STAGE :- Flushing							IVI				
KAIZEN THEME :-				MACHINE / STAGE :- Flushing IDEA :-provide Guard OPERATION :-Flushing											
To reduce S.O.C.													1 600		
Problem present status :-:-Flushing machine area was very dirty				COUNTERMEASURE:- We have provide a metallic guard. After						BENCHMARK TARGET KAIZEN START			S.O.C. NO S.O.C.		
			We										08/12/2017	7	
was very and		Before								DC	VOIAI	<u> </u>	08/12/2017	<u>/</u>	
	OC Sec			1000 401 10		100					N FINIS	SH	15/12/2017	7	
		12		TOWN S					Т	EAM	MEMI	BERS :-P	rince,jasbir,sh	ubham	
TO THE OWNER OF THE OWNER OWNER OF THE OWNER OWNER OF THE OWNER OW				1 Comments						BENEFITS:-					
										1. Productivity increase .					
			97						2.	2. Moral improve					
									3	3. Safety improve					
										4. 5 S improve					
										KAIZEN SUSTENANCE					
WHY - WHY ANALYSIS :- WHY-1:-Flushing machine area was very dirty WHY-1:- R.P.Oil flashes around the flushing machine WHY-2:- due to Guard not available			DE	DECLUT :						WHAT TO DO:-					
			KE	RESULT:						HOW TO DO:-					
			∘ l No	No S.O.C.						FREQUENCY :- One time activity					
											FREQUENCY :- One time activity				
ROOT CAUSE :- No	Guard	l													
REGISTRATION NO. & DATE :- 21.11.17									sco	SCOPE & PLAN FOR HORIZONTAL DEPLOYME					
REGISTERED BY :- Harish				DEEC ST					SR			1	RESPONSIBILITY		
MANAGER'S SIGN :	Pras	hant verma		BEFORE		AFT	ER		NO).				+	