AD▼IK	TPM CIRCLE NO :- TPM CIRCLE NAME :- DEPT :- Store-9		ACTIVITY LOSS NO. / STEP RESULT AREA		KK QM PM JH SHE 10 P Q DEF :-A/B/C C		E OT				EN IDEA SHEET				
			CHINE / STAGE :- OPERATION :-												
KAIZEN THEME :- To Improved 1's & 2's.			A :- Define the all E	E	BENCHMARK Capacity not Display										
WIDELY/DEEPLY:-			BOP Material bins capacity .							TARGETDisplayedKAIZEN START18.01.2017					
PROBLEM / PRESENT STATUS :- BOP material Bins capacity not define .										KAIZEN FINISH 18.01.2017 TEAM MEMBERS :- Mukut Yadav Mr. Kamalkant ,Mr. Nakul					
WHY-WHY ANALYSIS :-			RESULT :- 1's & 2's & safety maintain.						BENEFITS :- 1's & 2's maintain BINS QTY. Maintain Safty						
									KAIZEN SUSTENANCE WHAT TO DO :- Display on All BINS.						
WHY 1:- Put on the BOP material in bins Qty. not define.										HOW TO DO :- Identified by qty.					
WHY 2:- BOP material Bins capacity not define										FREQUENCY :- One time activity.					
ROOT CAUSE :-										COST INCURRED FOR MAKING KAIZEN					
BOP material Bins capacity not define									ATERIAL CO RS.		T LABOUR COST TOTAL COS RS. RS.				
									NA NA						
REGISTRATION NO&D									AN FOR HO			OYMENT STATUS			
REGISTERED BY :- MUKUT YADAV								NC		TANGET	RESF ON		517105		
MANAGER'S SIGN :-									N/A						