

CELL :- BOP STORE | CELL NAME:-P-9 | MACHINE / STAGE :- | OPERATION :-

**KAIZEN THEME :-**  
To Improved 1's & 2's.

**IDEA :-** Display & define the Max. level & Min. level.

**WIDELY/DEEPLY:-**

**COUNTERMEASURE:-** We are defined and Display the max level & min. level on rack.

**PROBLEM / PRESENT STATUS :-**  
BOP Store in put on the Box on rack not display & Not define the max. & min. level.

<b>BENCHMARK</b>	Level not isplay
<b>TARGET</b>	Displayed
<b>KAIZEN START</b>	18.01.2017
<b>KAIZEN FINISH</b>	18.01.2017

**TEAM MEMBERS :-** Mukut Yadav  
Mr. Kamalkant ,Mr. Nakul



**BEFORE**



**AFTER**

**BENEFITS :-**  
1's & 2's maintain  
Safety

### KAIZEN SUSTENANCE

**WHY-WHY ANALYSIS :-**

**RESULT :-** 1's & 2's & safety maintain.

WHY 1:- Put on the BOX on rack Max. height

**WHAT TO DO :-** Display on Rack.

WHY 2:- No display & No define the Max level & Min. level.

**HOW TO DO :-** Identified by sticker

**ROOT CAUSE :-**

No display & No define the Max level & Min. level.

**FREQUENCY :-** One time activity.

### COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
NA		NA

**REGISTRATION NO&DATE:**

### SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

**REGISTERED BY :- MUKUT YADAV**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	N/A			

**MANAGER'S SIGN :-**