




AD  IK		TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME :-	LOSS NO. / STEP									
		DEPT :-plant 9 assembly	RESULT AREA	P	Q	DEF :- A/B/C	C	D	S	M	OPERATION :- De-comp	
CELL :-03	CELL NAME:-De-comp	MACHINE / STAGE :- De-comp										
KAIZEN THEME :- To improve 1S, 2S		IDEA :- Fix place for raw material .										
WIDELY/DEEPLY:-		COUNTERMEASURE:- Provide a stand for raw material .										
PROBLEM / PRESENT STATUS :- Raw Material bin put down side the Station		 <div style="text-align: center;">BEFORE</div>										
												
WHY - WHY ANALYSIS :- WHY :-Raw material bin put down side the station or trolley ANS 1:- No fix place on station for these		RESULT :- 1S, 2S Improve										
ROOT CAUSE :- No fix place for raw material .												
REGISTRATION NO&DATE:												
REGISTERED BY :-												
MANAGER'S SIGN :-												
		BENCHMARK		1s, 2s poor								
		TARGET		1s,2s improve								
		KAIZEN START		24.1.201								
		KAIZEN FINISH		24.1.2017								
		TEAM MEMBERS :- Kishanpal										
		BENEFITS :- 1-1s,2s improve 2- Morel increase										
		KAIZEN SUSTENANCE										
		WHAT TO DO :-										
		HOW TO DO :-										
		FREQUENCY :-										
		COST INCURRED FOR MAKING KAIZEN										
		MATERIAL COST RS.			LABOUR COST RS.			TOTAL COST RS.				
		00.00			0.00			00.00				
		SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT										
		SR. NO.	CELL	TARGET	RESPONSIBILITY			STATUS				