

CELL :-      CELL NAME:-Tool Room      MACHINE / STAGE :-Tooling      OPERATION :-maintenance

**KAIZEN THEME :-** To Reduce the searching time

**IDEA :-** Location fixed for every tool

**PROBLEM / PRESENT STATUS-**Tool searching time increase

**COUNTERMEASURE:-**implement tool box & fix the location for every tool.



**BEFORE**



**RESULT-**  
 1.now tool searching time is reduce .  
 2.Easy to find.  
 3.1S&2S is improve.

**WHY - WHY ANALYSIS :-**observation Searching time increase.  
 WHY 1:-all the tools are set in order.

**ROOT CAUSE :-**Tool location was not fixed

**REGISTRATION NO&DATE:**

**REGISTERED BY :-**

**MANAGER'S SIGN :-**

<b>BENCHMARK</b>	1 seg. in a month
<b>TARGET</b>	00 segregation
<b>KAIZEN START</b>	7.08.2016
<b>KAIZEN FINISH</b>	14.08.2016

**TEAM MEMBERS :-**

Jay Sharma , arun,Dheeraj

**BENEFITS :-**

1. Time saving
2. Cost saving

**KAIZEN SUSTENANCE**

**WHAT TO DO :-**Searching time reduce

**HOW TO DO :-**Location fixed.

**FREQUENCY :-**NA

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1				