

CELL :- STORE | CELL NAME:- P-9 | MACHINE / STAGE :- OM WH | OPERATION :-

**KAIZEN THEME :-** Cost saving & Material Storage increase.

**IDEA :-** Material storage location change.

**WIDELY/DEEPLY:-**

**COUNTERMEASURE:-** We are change the A128 Spring location. Provide the separate location of A128 Spring after that one rack & 24 bins empty in Same location & same space . Then all tensioner Child parts used to 24 bins & increase the BOP Store storage capacity qty. 2.6lac to 5lac. & save The required value in store p-9 66320/- . & 5's Maintain in store to same storage.

<b>BENCHMARK</b>	2.6lac
<b>TARGET</b>	5-6lac
<b>KAIZEN START</b>	10.08..2017
<b>KAIZEN FINISH</b>	15.08.2017

**PROBLEM / PRESENT STATUS :-** We are Face a problem in P-9 store in storage of Tensioner material , BOP Store in max. Capacity for tensioner Assy. of child part qty. 210000 no's but till time schedule v/s storage Capacity comes to the 5 to 6 lac. This condition Comes to the required in store new rack & Bins. Required new rack value- 50000/- . Total required bins value 32\*510=16320

**TEAM MEMBERS :-** Mr. Mukut Yadav  
Kamal kant, Mr. Nakul

**BENEFITS :-**  
Cost saving & 5's maintain. Increase the Storage



**BEFORE**

**AFTER**

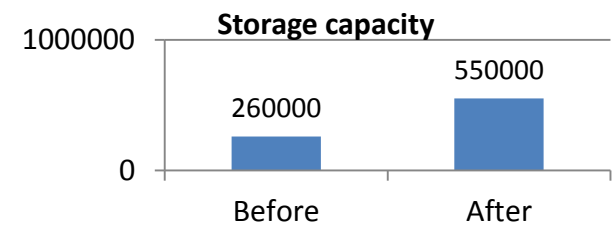
**KAIZEN SUSTENANCE**

**WHY-WHY ANALYSIS :-**

**RESULT :-** Cost Saving & 5's maintain.

**WHAT TO DO :-** change the location.

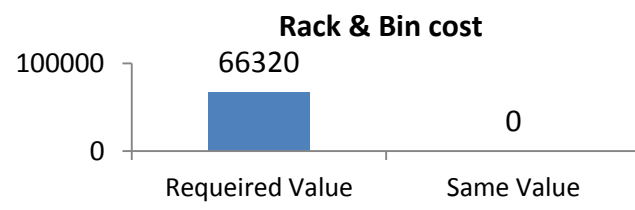
- WHY 1:- Customer schedule short.
- WHY 2:- Customer schedule increase.
- WHY 3:- Storage capacity max. 2.6 lac.
- WHY 4:- Rack & bins short.
- WHY 5:- Extra material put on floor .
- WHY 6:- 1'S & 2'S Not maintain.
- WHY 7:- ALL material put on same location.



**HOW TO DO :-**

**FREQUENCY :-** Depend of Customer. schedule

**ROOT CAUSE :-**  
Material put on same location.



**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.
		-

**REGISTRATION NO&DATE:**

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

**REGISTERED BY :- MUKUT YADAV**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	N/A			

**MANAGER'S SIGN :-**