


AD  IK		TPM CIRCLE NO.:-	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET				
Plant : P14		TPM CIRCLE NAME :	LOSS NO./STEP													
CELL : A659	DEPT :	PURCHASE	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M					
	CELL NAME :	OIL PUMP COVER		MACHIN	FINISH MACHINING							OPERATION:BORING				
KAIZEN THEME :		KAIZEN IDEA :														
COST REDUCTION		VOLUME BASED COST REDUCTION OF INSERT.						BENCHMARK:		2500						
								TARGET:		2375						
								KAIZEN START:		05.09.2018						
								TARGET DATE:		10.09.2018						
								KAIZEN FINISH:		09.09.2018						
PROBLEM PRESENT STATUS :		COUNTERMEASURE:														
EARLIER INS PCD WBMT060104L-DA2200 COST WAS RS.5413/- EACH.TOTAL COST =RS.81,195/-PER MONTH(CONSIDERING 15 NO'S MONTHLY REQUIREMENT APPROX).TOTAL COST =RS 5,68,365/- FOR FY 18-19.		EARLIER PROCURED PRICE FOR INS PCD WBMT060104L-DA2200,WAS RS.5413/- AND PRESENT PRICE WITH VOLUME BASED REDUCTION WAS TO RS.4700/- EACH WITH THE SAME SUPPLIER.						TEAM MEMBERS:								
								G.RAJASEKAR								
								MANAS KUMAR DEY								
								CHETAN VARMA								
								BENEFITS:-								
								1. ANNUAL SAVINGS WAS RS.74865/-FOR FY 18-19.								
		BEFORE		AFTER		KAIZEN SUSTAINANCE										
Why 1:EARLIER INS PCD WBMT060104L-DA2200 COST WAS RS.5413/- EACH.TOTAL Why 2:PROCURED COST IS VERY HIGH Why 3:EARLIER SUPPLIER NOT ACCEPTING						WHAT TO DO:UPDATION OF MONTHLY CUTTING TOOL PLAN										
						HOW TO DO: UPDATE THE TOOLING BUDGET SHEET										
						FREQUENCY: One time Activity -										
ROOT CAUSE:-		RESULTS:						SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT								
SUPPLIER NOT ACCEPTING FOR LESSER COST		SR.NO.		CELL/ PRODU CT		TDC		RESP.		STATUS						
REGISTRATION NO.: P14/KK/2018/06								HD SCOPE INFORMATION IN OTHER PLANT								
DATE: 22.10.18								SR.NO.		PLANT		WHEN		WHOM		STATUS
REGISTERED BY: OMPRAKASH																
MANGERS SIGN: PRAMOD																
AHPL/QMS/FR/09/E, Rev. No.:03, Rev. Date:23.01.2018																