AD▼IK       TPM CIRCLE NO.:       ACTIVITY       KK       Q       P       B       SHE       OTF       DM       E&T       KAIZEN IDEA         Plant: P14       DEPT:       PURCHASE       RESULT AREA       C       Q       P       P. C       S       M.D       P. C       M       SHEET         CELL: A659       CELL NAME:       OUL PUMP COVER       MACHIMI FINISH MACHINING       OPERATION:BORING       OPERATION:BORING       COPERATION:BORING       COPERATION:BORING       COPERATION:BORING       COPERATION:BORING       MACHINI FINISH MACHINING       OPERATION:BORING       COPERATION:BORING       Coperation:BORING <thcoperation:boring< th=""> <thcoperation:boring< th=""></thcoperation:boring<></thcoperation:boring<>
Plant: P14       DEPT:       PURCHASE       RESULT AREA       C       Q       P       P, C       S       M, D       P, C       M       SHEET         CELL: A659       CELL NAME :       OIL PUMP COVER       MACHINE FINISH MACHINING       OPERATION:BORING       FINISH MACHINING       OPERATION:BORING         KAIZEN THEME :       KAIZEN TALEX       KAIZEN TALEX       VOLUME BASED COST REDUCTION OF INSERT.       BENCHMARK:       2500       TARGET:       2375       TARGET:       COUNTERMEASURE:       TARGET TALE:       COUNTERMEASURE:       TARGET TALE:       10.09.2018       EARLIER TROP COVERD PRICE FOR INS PCD WBMT060104L-       KAIZEN TALE:       10.09.2018       EARLIER PROCURED PRICE FOR INS PCD WBMT060104L-       KAIZEN TALE:       COUNTERMEASURE:       TARGET TALE:       10.09.2018       EARLIER TROP:       EARLIER TROP:       EARLIER TALE:       COUNDER BASED       EARLIER TALE:       MAX STAI:       05.09.2018       EARLIER:       EARLIER TALE:       TARGET TALE:       EARLIER TALE:       EARLIE:       EARLIER TALE:       EARLIER T
CELL: A659     CELL NAME:     OIL PUMP COVER     MACHINI FINISH MACHINING     OPERATION:BONING       KAIZEN THEME :     KAIZEN IDEA :     VOLUME BASED COST REDUCTION OF INSERT.     BENCHMARK:     2500       COST REDUCTION     VOLUME BASED COST REDUCTION OF INSERT.     BENCHMARK:     2500       PROBLEM PRESENT STATUS :     COUNTERMEASURE:     TARGET 7:     10.09.2018       EARLIER INS PCD WBMT060104L-     CALLER PROCURED PRICE FOR INS PCD WBMT060104L-     KAIZEN START:     00.90.2018       DA2200 COST WAS RS.5413/-     CALLER PROCURED PRICE FOR INS PCD WBMT060104L-     KAIZEN FINISH:     0.90.9.2018       DA2200 COST WAS RS.5413/-     CAND PRESENT PRICE WITH VOLUME BASED     CRAJASEKAR     MANAS KUMAR DEY       REQUIREMENT APPROX, TOTAL COST     REDUCTION WAS TO RS.4700/- EACH WITH THE SAME SUPPLIER.     G.RAJASEKAR     MANAS KUMAR DEY       REQUISENENT APPROX, TOTAL COST     BEFORE     AFTER     KAIZEN SUSTAINANCE       Why 1:EARLIER INS PCD WBMT060104L-     BEFORE     AFTER     KAIZEN SUSTAINANCE       Why 1:EARLIER INS PCD WBMT060104L-     BEFORE     AFTER     KAIZEN SUSTAINANCE       Why 1:EARLIER INS PCD WBMT060104L-     PLAN     PLAN     PLAN       DA2200 COST WAS RS.5413/- EACH. TOTAL     PLAN     PLAN     PLAN       Why 1:EARLIER SUPPLIER NOT ACCEPTING     RESULTS:     SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT
KAIZEN THEME :       KAIZEN IDEA :         COST REDUCTION       VOLUME BASED COST REDUCTION OF INSERT.       BENCHMARK:       2500         TARGET :       2375       KAIZEN STATT:       05.09.2018         PROBLEM PRESENT STATUS :       COUNTERMEASURE:       TARGET DATE:       10.09.2018         EARLIER INS PCD WBMT060104L-       EARLIER PROCURED PRICE FOR INS PCD WBMT060104L-       KAIZEN STATE:       10.09.2018         DA2200 COST WAS RS.5413/-       EARLIER PROCURED PRICE FOR INS PCD WBMT060104L-       KAIZEN SUPPLIER       KAIZEN FINISH:       0.09.02018         MONTH(CONSIDERING 15 NO'S MONTHLY       EARLIER INS PCD WBMT060104L-       EARLIER INS PCD WBMT060104L-       CRAJASEKAR       MANAS KUMAR DEY         REDUCTION WAS TO RS.4700/- EACH WITH THE SAME SUPPLIER.       MANAS KUMAR DEY       CHETAN VARMA       EREDUCTION WAS TO RS.4700/- EACH WITH THE SAME SUPPLIER.         REDUREMENT APPROX).TOTAL COST       =RS 5,68,365/- FOR FY 18-19.       I. ANNUAL SAVINGS WAS RS.74865/-FOR FY 18-19.         Wby 1:EARLIER INS PCD WBMT060104L-       BEFORE       AFTER       KAIZEN SUTAINANCE         Wby 2:PROCURED COST IS VERY HIGH       Why 3:EARLIER SUPPLIER NOT ACCEPTING       WHAT TO DO: UPDATE THE TOOLING BUDGET SHEET         FREQUENCY: One time Activity       -       -       -         GOOT CAUSE:-       RESULTS:       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT
COST REDUCTION       VOLUME BASED COST REDUCTION OF INSERT.       BENCHMARK:       2500         TARGET:       2375       COUNTERMEASURE:       2375         EARLIER INS PCD WBMT060104L-       DA2200 (NST REDUCTION OF INSERT PRICE FOR INS PCD WBMT060104L-       TARGET DATE:       10.09.2018         DA2200 COST WAS RS.5413/-       EARLIER PROCURED PRICE FOR INS PCD WBMT060104L-       KAIZEN THNISH:       09.09.2018         DA2200 COST WAS RS.5413/-       DA2200,WAS RS.5413/- AND PRESENT PRICE WITH VOLUME BASED       GRAJASEKAR       MANAS KUMAR DEY         MONTH (CONSIDERING 15 NO'S MONTHLY       REDUCTION WAS TO RS.4700/- EACH WITH THE SAME SUPPLIER       GRAJASEKAR       MANAS KUMAR DEY         REQUIREMENT APPROX).TOTAL COST       =RS 5,68,365/- FOR FY 18-19.       BEFORE       AFTER       KAIZEN SUSTAINANCE         Why 1:EARLIER INS PCD WBMT060104L-       DA2200 COST WAS RS.5413/- EACH.TOTAL       Why 1:EARLIER INS PCD WBMT060104L-       Why 1:EARLIER SUSTAINANCE         Why 2:PROCURED COST IS VERY HIGH       Why 3:EARLIER SUPPLIER NOT ACCEPTING       WHAT TO DO:UPDATION OF MONTHLY CUTTING TOO         PROOT CAUSE:-       RESULTS:       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT         SUPPLIER NOT ACCEPTING FOR       STATUS       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT
COUNT INDICATION       TARGET:       2375         PROBLEM PRESENT STATUS:       COUNTERMEASURE:       TARGET 10.09.2018         EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.541.3/-       EARLIER PROCURED PRICE FOR INS PCD WBMT060104L- DA2200,WAS RS.541.3/- AND PRESENT PRICE WITH VOLUME BASED       KAIZEN FINISH:       09.09.2018         CACH.TOTAL COST = RS.81,195/-PER MONTHLCONSIDERING 15 NO'S MONTHLY REQUIREMENT APPROX).TOTAL COST =RS 5,68,365/- FOR FY 18-19.       REDUCTION WAS TO RS.4700/- EACH WITH THE SAME SUPPLIER. REDUCTION WAS TO RS.4700/- EACH WITH THE SAME SUPPLIER. BEFORE       RAJASEKAR       MANAS KUMAR DEY CHETAN VARMA         UPUT: REQUIREMENT APPROX).TOTAL COST =RS 5,68,365/- FOR FY 18-19.       BEFORE       AFTER       KAIZEN SUSTAINANCE         Why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL Why 2:PROCURED COST IS VERY HIGH Why 3:EARLIER SUPPLIER NOT ACCEPTING       BEFORE       AFTER       KAIZEN SUSTAINANCE         Why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL Why 2:PROCURED COST IS VERY HIGH Why 3:EARLIER SUPPLIER NOT ACCEPTING       BEFORE       AFTER       KAIZEN SUSTAINANCE         FREQUENCY: ONE time Activity       -       -       -       -       -         SUPPLIER NOT ACCEPTING FOR       RESULTS:       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT       -       -         SUPPLIER NOT ACCEPTING FOR       -       CELL/       TOC       RESP,       STATUS
KAIZEN START:         05.09.2018           PROBLEM PRESENT STATUS :         COUNTERMEASURE:         TARGET DATE:         10.09.2018           EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/-         EARLIER PROCURED PRICE FOR INS PCD WBMT060104L- DA2200 (WAS RS.5413/- AND PRESENT PRICE WITH VOLUME BASED EACH.TOTAL COST =RS.81,195/-PER MONTH(CONSIDERING 15 NO'S MONTHLY REQUIREMENT APPROX).TOTAL COST =RS 5,68,365/- FOR FY 18-19.         EEDUCTION WAS TO RS.4700/- EACH WITH THE SAME SUPPLIER. REDUCTION WAS TO RS.4700/- EACH WITH THE SAME SUPPLIER. MANAS KUMAR DEV CHETAN VARMA         CHETAN WARM DEV CHETAN VARMA         CHETAN VARMA           why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL Why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL Why 3:EARLIER SUPPLIER NOT ACCEPTING         BEFORE         AFTER         KAIZEN SUSTAINANCE           RESULTS:         RESULTS:         -         -         -           SUPPLIER NOT ACCEPTING FOR         RESULTS:         SCOFF & PLAN FOR HORIZONTAL DEPLOYMENT
PROBLEM PRESENT STATUS :       COUNTERMEASURE:       TARGET DATE:       10.09.2018         EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL COST =RS.11,95/-PER MONTH(CONSIDERING 15 NO'S MONTHLY REQUIREMENT APPROX).TOTAL COST =RS 5,68,365/- FOR FY 18-19.       EARLIER PROCURED PRICE FOR INS PCD WBMT060104L- DA2200 (MAS RS.5413/- AND PRESENT PRICE WITH VOLUME BASED GRAJASEKAR       GRAJASEKAR       MAMAS KUMAR DEY (HETAN VARMA         Why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- FOR FY 18-19.       BEFORE       AFTER       KAIZEN SUSTAINANCE         Why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL Why 2:PROCURED COST IS VERY HIGH Why 3:EARLIER SUPPLIER NOT ACCEPTING       BEFORE       AFTER       KAIZEN SUSTAINANCE         ROOT CAUSE:-       RESULTS:       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT         SUPPLIER NOT ACCEPTING FOR       RESULTS:       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT
EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL COST =RS.81,195/-PER MONTH(CONSIDERING 15 NO'S MONTHLY REQUIREMENT APPROX).TOTAL COST =RS 5,68,365/- FOR FY 18-19.       EARLIER PROCURED PRICE FOR INS PCD WBMT060104L- DA2200,WAS RS.5413/- AND PRESENT PRICE WITH VOLUME BASED REDUCTION WAS TO RS.4700/- EACH WITH THE SAME SUPPLIER. REDUCTION WAS STORE SATISTICATION OF FY 18-19.       Image: Constant Co
DA2200 COST WAS RS.5413/-       DA2200,WAS RS.5413/- AND PRESENT PRICE WITH VOLUME BASED       TEAM MEMBERS:
EACH.TOTAL COST =RS.81,195/-PER MONTHLCONSIDERING 15 NO'S MONTHLY REQUIREMENT APPROX).TOTAL COST =RS 5,68,365/- FOR FY 18-19. BEFORE AFTER KAIZEN SUSTAINANCE Why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL Why 2:PROCURED COST IS VERY HIGH Why 3:EARLIER SUPPLIER NOT ACCEPTING RESULTS: RESULTS: COPE AFTER CONTACCEPTING SUPPLIER NOT ACCEPTING FOR SUPPLIER NOT ACCEPTING FOR SUPPLIER NOT ACCEPTING FOR MARY SUMMER AND
Individual Solution of Shorthard       Image: Shorthard
Introduction and cost and
BEFORE       AFTER       KAIZEN SUSTAINANCE         Why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL Why 2:PROCURED COST IS VERY HIGH Why 3:EARLIER SUPPLIER NOT ACCEPTING       WHAT TO DO:UPDATION OF MONTHLY CUTTING TOO PLAN         ROOT CAUSE:-       RESULTS:       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT         SUPPLIER NOT ACCEPTING FOR       RESULTS:       STATUS
BEFORE       AFTER       KAIZEN SUSTAINANCE         Why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL Why 2:PROCURED COST IS VERY HIGH Why 3:EARLIER SUPPLIER NOT ACCEPTING       WHAT TO DO: UPDATE THE TOOLING BUDGET SHEET         ROOT CAUSE:-       RESULTS:       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT         SUPPLIER NOT ACCEPTING FOR       ESULTS:       STATUS
Why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL Why 2:PROCURED COST IS VERY HIGH Why 3:EARLIER SUPPLIER NOT ACCEPTING       WHAT TO DO: UPDATE THE TOOLING BUDGET SHEET         FREQUENCY: One time Activity       -         FREQUENCY: One time Activity       -         SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT         SUPPLIER NOT ACCEPTING FOR       CELL/ PRODU       TDC       RESP.
Why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL Why 2:PROCURED COST IS VERY HIGH Why 3:EARLIER SUPPLIER NOT ACCEPTING       WHAT TO DO: UPDATE THE TOOLING BUDGET SHEET         FREQUENCY: One time Activity       -         FREQUENCY: One time Activity       -         SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT         SUPPLIER NOT ACCEPTING FOR       CELL/ PRODU       TDC       RESP.
Why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL Why 2:PROCURED COST IS VERY HIGH Why 3:EARLIER SUPPLIER NOT ACCEPTING       WHAT TO DO: UPDATE THE TOOLING BUDGET SHEET         FREQUENCY: One time Activity       -         FREQUENCY: One time Activity       -         SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT         SUPPLIER NOT ACCEPTING FOR       CELL/ PRODU       TDC       RESP.
Why 1:EARLIER INS PCD WBMT060104L- DA2200 COST WAS RS.5413/- EACH.TOTAL Why 2:PROCURED COST IS VERY HIGH Why 3:EARLIER SUPPLIER NOT ACCEPTING       WHAT TO DO: UPDATE THE TOOLING BUDGET SHEET         FREQUENCY: One time Activity       -         FREQUENCY: One time Activity       -         SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT         SUPPLIER NOT ACCEPTING FOR       CELL/ PRODU       TDC       RESP.
DA2200 COST WAS RS.5413/- EACH.TOTAL Why 2:PROCURED COST IS VERY HIGH Why 3:EARLIER SUPPLIER NOT ACCEPTING ROOT CAUSE:- RESULTS: PLAN PRODU PROD
Why 2:PROCURED COST IS VERY HIGH       HOW TO DO: UPDATE THE TOOLING BUDGET SHEET         Why 3:EARLIER SUPPLIER NOT ACCEPTING       FREQUENCY: One time Activity         ROOT CAUSE:-       RESULTS:         SUPPLIER NOT ACCEPTING FOR       CELL/ PRODU         CELL/ PRODU       TDC         RESULTS:       STATUS         SUPPLIER NOT ACCEPTING FOR       TDC
why 3:EARLIER SUPPLIER NOT ACCEPTING     HOW TO DO: UPDATE THE TOOLING BUDGET SHEET       ROOT CAUSE:-     RESULTS:       SUPPLIER NOT ACCEPTING FOR     CELL/ SR.NO.
RESULTS:     FREQUENCY: One time Activity       SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT       SUPPLIER NOT ACCEPTING FOR
ROOT CAUSE:-     RESULTS:     SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT       SUPPLIER NOT ACCEPTING FOR     E     E     E     E     E     STATUS
ROOT CAUSE:-     RESULTS:     SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT       SUPPLIER NOT ACCEPTING FOR     E     E     E     E     E     STATUS
ROOT CAUSE:-     RESULTS:     SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT       SUPPLIER NOT ACCEPTING FOR     E     E     E     E     E     STATUS
SUPPLIER NOT ACCEPTING FOR
SUPPLIER NOT ACCEPTING FOR
SUPPLIER NOT ACCEPTING FOR
HD SCOPE INFORMATION IN OTHER PLANT
REGISTRATION NO.: P14/KK/2018/06 SR.NO. PLANT WHEN WHOM STATUS
REGISTERED BY: OMPRAKASH