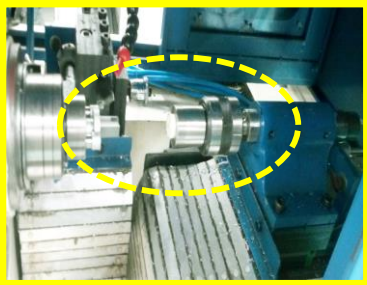
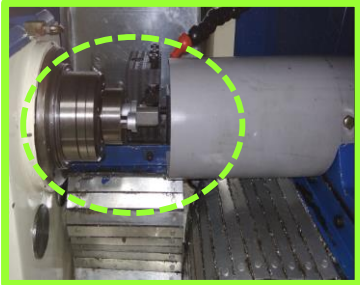


TPM CIRCLE NO :-		1	ACTIVITY		KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
TPM CIRCLE NAME :			LOSS NO./STEP										
Plant : P14		DEPT : Production	RESULT AREA		C	Q	P	P, C	S	M, D	P, C	M	
CELL :	A545	CELL NAME :	Tensioner Machining		M/C STAGE:	Trub -5			OPERATION:	Op 10 , Facing			
KAIZEN THEME :		KAIZEN IDEA :											
To avoid hand injury @ tensioner machining stage.		Work station should in closed condition.							BENCHMARK:		-----		
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:		-----		
Probability may happen cause of hand get injury during cycle time.		Provided PVC cover to close spindle during cutting time attached with tail stock side to prevent hand injury.							KAIZEN START:		25.08.18		
									TARGET DATE:		26.08.18		
									KAIZEN FINISH:		26.08.18		
									TEAM MEMBERS:				
									Mr. Manas Dey		Mr. Lokesh		
									BENEFITS:-				
									Safe working condition & user friendly.				
WHY-WHY ANALYSIS:		BEFORE			AFTER			KAIZEN SUSTAINANCE					
Why1:- Probability may happen cause of hand get injury during cycle time. Why2:- Work station is in open condition.								WHAT TO DO: Ir Reversible Kaizen					
								HOW TO DO: -----					
								FREQUENCY: One time activity.					
								SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT					
								SR. NO.	CELL/ PRODUCT	TDC	RESP.	STATUS	
								-	-----	-----	-----	-----	
								HD SCOPE INFORMATION IN OTHER PLANT					
								SR.NO.	PLANT	WHEN	WHOM	STATUS	
REGISTRATION NO.:													
DATE:													
REGISTERED BY:													
MANAGER SIGN:		Mr. Manas Kumar Dey											



Unsafe working condition.

Safe Working condition.