

TPM CIRCLE NO :- 02	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T	KAIZEN IDEA SHEET	
TPM CIRCLE NAME :-	LOSS NO. / STEP	10									KAIZEN NO:-
DEPT :-QA	RESULT AREA	P	Q	DEF :-A	C	D	S	M			
CELL :-A324	CELL NAME:- Sprocket	MACHINE / STAGE :- Packing					OPERATION :- Packing				

KAIZEN THEME:-To reduce broken problem in sprocket A324.

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- Sprocket broken



BEFORE

IDEA :- Packing Revised

COUNTERMEASURE:- Packing Revised

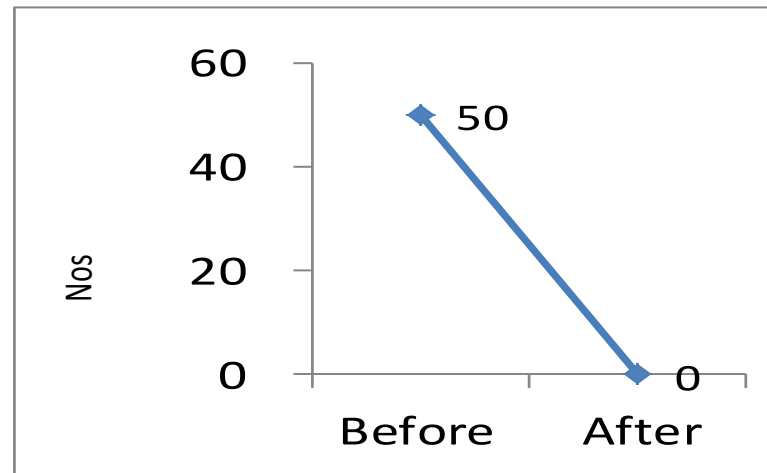


AFTER

WHY-WHY ANALYSIS :-

Why 1:- Sprocket broken
Why 2:- Poor Packing

RESULT :- Reduced



ROOT CAUSE :-Poor Packing

REGISTRATION NO&DATE:

REGISTERED BY :- Gagandeep

MANAGER'S SIGN :-Mr.Pradeep Pal

BENCHMARK	50
TARGET	0
KAIZEN START	10.06.2015
KAIZEN FINISH	16.08.2015

TEAM MEMBERS :-
Chetendra singh,Gagandeep,Mamta

BENEFITS :-

Reduce the Rotation jam problem

KAIZEN SUSTENANCE

WHAT TO DO :- Reversible

HOW TO DO :-

FREQUENCY :-PDI

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST RS.	LABOUR COST RS.	TOTAL COST RS.

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	NA			