

TPM CIRCLE NO :-03	ACTIVITY	KK	QM	PM	JH	SHE	ОТ	DM	E&T	KAIZEN IDEA SHEET
TPM CIRCLE NAME :-Vijay	LOSS NO. / STEP									
DEPT :-HT	RESULT AREA	Р	Q	DEF :	-A/B/C	С	D	S	M	KAIZEN NO:-05

CELL :- 4 CELL NAME:- MACHINE / STAGE :-Washing machine

OPERATION:- skimmer motor

KAIZEN THEME: - To increase the Vice

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS:-

Vice of cutting machine was being damaged due to frequently cutting the Sample in Heat-treatment dept.



WHY - WHY ANALYSIS :-

WHY 1:- Vice was being damaged frequently.

WHY 2:-One side using

ROOT CAUSE :- One side using

REGISTRATION NO&DATE:

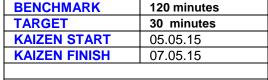
REGISTERED BY: - Satish Kumar

MANAGER'S SIGN :- Amreesh Chauhan

IDEA:- Second side using

COUNTERMEASURE:-Changed the vice direction

Where vice was not damaged. Now we can use it for along time.



TEAM MEMBERS :- Satish Kumar

Vijay Kumar

BENEFITS:-

Morale increase.

KAIZEN SUSTENANCE

WHAT TO DO :-irreversible

HOW TO DO :-

FREQUENCY:-

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST	LABOUR COST	TOTAL COST
RS.	RS.	RS.
0		0

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
1	н.т.	07.05.15	Vijay Kumar	done



RESULT:-1. Increased the vice life

Life is under observation