

TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME :	LOSS NO. / STEP								
DEPT :- PRODUCTION	RESULT AREA	P	Q	DEF:- A		C	D	S	M

CELL :-A247	CELL NAME:- CBS assly.	MACHINE / STAGE :- Inspection	OPERATION :- Incoming.
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**KAIZEN THEME :** To prevent arm comp broken.

**IDEA :-** Load testing.

**WIDELY/DEEPLY:-**

**COUNTERMEASURE:-** Weld strength check start to control outflow.

**PROBLEM:-** Arm comp welding broken.



BEFORE



AFTER

<b>BENCHMARK</b>	3 Nos
<b>TARGET</b>	0 Nos
<b>KAIZEN START</b>	29.05.2015
<b>KAIZEN FINISH</b>	30.05.2015

**TEAM MEMBERS :-**

AJAY KUMAR

RISHAL SINGH

**BENEFITS :-**

1. OUT FLOW TO BE CONTROL.

**KAIZEN SUSTENANCE**

**WHAT TO DO:** One time activity.

**HOW TO DO:**

**FREQUENCY :**

**WHY - WHY ANALYSIS :-**

**Why 1:** Arm comp welding broken.

**Why 2:** Due to destructive test not possible to check.

**Why 3:**

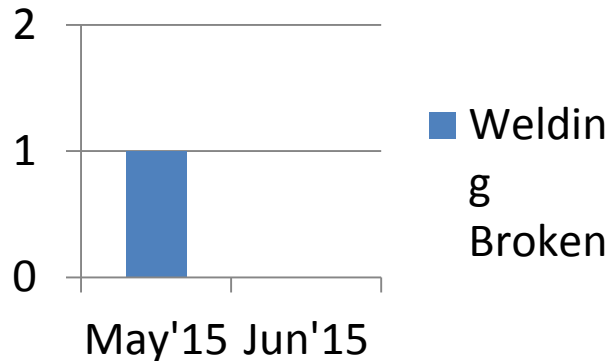
**Why 4:**

**Why 5:**

**ROOT CAUSE :-** Destructive test .

**RESULT :-**

## Welding Broken



**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
500		500

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS

**REGISTRATION NO. & DATE:** 02.06.2015

**REGISTERED BY :-** BALWINDER MOR

**MANAGER'S SIGN :-** PARVEEN BHAYANA