| | TPM CIRCLE NO :- | ACTIVITY | | | KK QM | | JH | SHE | ОТ | DM | E&T | KAIZEN IDEA SHEET | | | ;T | | | |
|--|--------------------|--------------------------------|---|-----------------------------|-------------|--------|---------|--|--|---------------------------|-----------------------|---|----------|-------------------|------------------|------|--|--|
| | TPM CIRCLE NAME | LOSS NO. / STEP | | | | | | | | | | KAIZEN NO:-03 | | | 1 | | | |
| | DEPT :-HT | RESULT AREA P Q DEF :- A/B/C C | | | | | | | | D S M OPERATION :-Charge | | | | | | | | |
| CELL :- 4 | CELL NAME:- | MACH | INE / STAC | E:- Sealed Quench F | Furnace. | | | | | OPE | RATION | Charles - Cha | arge | | | | | |
| KAIZEN THEME :- To Reduce the cost of Basket. | | | IDEA :- Material grade is SS304 COUNTERMEASURE:- Changed the material | | | | | | | В | ENCH | MARK | 209024 | | | | | |
| | | | | | ingeu ine n | alena | 1 | | | | ARGET | | | 117760 | | | | |
| WIDELY/DEEPLY:- | | | grade of basket. | | | | | | | | KAIZEN START 01.08.15 | | | | | | | |
| PROBLEM / PRESENT STATUS:-Cost Was very high of SQF Basket 410 per Kg in Heat-Treatment. | | | | | | | | | | | | KAIZEN FINISH 02.08.15 TEAM MEMBERS :- Satish Kumar | | | | | | |
| Ind fill units | | | | | | | | | | BENEFITS :- Increase life | | | | | | | | |
| Care C | Grade SS 310 | | | | Grade S | | and the | | | a dela | | | | | | | | |
| BEFORE | | | AFTER | | | | | | KAIZEN SUSTENANCE WHAT TO DO:-Irreversible. | | | | | | | | | |
| WHY - WHY ANALYS | | | RESUL | F :-Reduced the cost | t of Basket | | | | | | | | | | | | | |
| very high of SQF Basket 410 per Kg in Heat-Treatment. WHY 2:- Material grade was SS310. | | | Cost saving /year status | | | | | | | HOW TO DO :- | | | | | | | | |
| | | | 400000 | | | | | FREQUENCY:- | | | | | | | | | | |
| OOT CAUSE:-Materia | l grade was SS310. | | | 20902 | .4 | _ 1177 | 60 | - | | MATERIAL COST RS. | | LABOUR COST RS. | | TOTAL COST RS. | | | | |
| | 5 | | | 200000 - | | | | | | 00 | |) | | | 00 | | | |
| | | | | | | | ו ר | SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT | | | | | | | | | | |
| REGISTRATION NO&DATE: REGISTERED BY :- Satish Kumar | | | | Before After | | | | | | SR. NO. | | CELL TARGET RE | | RESPONS | PONSIBILITY STAT | | | |
| | | | | | | | | | | 1 | н | .т. | 07.08.15 | Vijay K | umar | done | | |
| MANAGER'S SIGN :- A | mreesh Chauhan | | | | | | | | | ' | | ••• | 07.00.13 | | | uone | | |